# Design and Control of a PM Brushless Hybrid Generator for Wind Power Application

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In this paper, a new permanent magnet (PM) brushless hybrid machine is proposed and implemented for wind power generation. The originality is that a small dc field winding and an extra air-bridge are incorporated in the machine so that the air-gap flux can be effectively strengthened or weakened to online keep the output voltage constant throughout the whole wind speed range. The characteristics of flux linkage and no-load electromotive force (EMF) are analyzed by using the finite element method (FEM), and these results agree well with those from magnetic circuit analysis. Experimental results also verify that the proposed machine can produce a constant output voltage over a wide wind speed range.

Index Terms—Finite element method (FEM), flux regulation, permanent magnet machine, wind power generation.

#### I. INTRODUCTION

DUE TO HIGH efficiency and high-power density, permanent magnet (PM) brushless generators are becoming attractive for wind power application. By incorporating the merits of both PM brushless and switched reluctance machines, the doubly salient PM generator has also been proposed for this application [1]. However, the problem of uncontrollable flux is still unsolved, which results in highly variable output voltage when subject to large variations in wind speeds. Recently, the concept of PM brushless hybrid motors has been introduced for electric vehicles [2], [3]. By employing both PM and field winding excitations, the PM brushless hybrid motor can effectively perform flux weakening, and hence, significantly extend the constant-power operating range.

In this paper, the concept of PM brushless hybrid motors is newly extended to wind power generation. Increasingly, the air-gap flux is not only weakened but also strengthened in such a way that the proposed PM brushless hybrid generator can provide constant output voltage under a wide range of wind speed. Both magnetic circuit modeling and finite element analysis will be conducted. A prototype, which is specially designed for a standalone low-voltage power system [4], will be built for experimental verification. Compared with the stator doubly fed doubly salient (SDFDS)-PM brushless machine proposed in [2], this machine has a unique structure which contributes to the more easily mechanical manufacturing and magnet fixing.

#### II. DESIGN AND ANALYSIS

### A. Machine Configuration

The structure of the proposed PM brushless generator is shown in Fig. 1(a). In the stator, besides the three-phase armature windings, there is a dc field winding in series with each PM. The field winding serves to regulate the PM flux, hence,

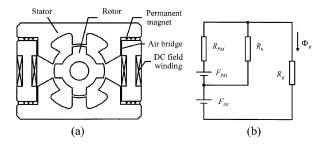


Fig. 1. Proposed PM brushless hybrid generator. (a) Structure. (b) Magnetic circuit.

offering either flux weakening or flux strengthening. Also, there is an extra air bridge in shunt with each PM. If the field winding magnetomotive force (MMF) reinforces the PM MMF, the air bridge will amplify the effect of flux strengthening. On the other hand, if the field winding MMF is opposite to the PM MMF, it will increase the PM flux leakage, hence, amplifying the effect of flux weakening. As a result, with a proper design of the air-bridge width, a wide flux regulating range can be obtained by using a small dc field excitation. The rotor has neither PMs nor field windings, hence, offering high mechanical integrity for large variations in wind speeds.

#### B. Magnetic Circuit Analysis

Fig. 1(b) shows the equivalent magnetic circuit of the proposed machine, where  $F_{\rm dc}$  is the dc field winding MMF,  $F_{\rm PM}$  is the PM mMF,  $R_{\rm PM}$  is the PM reluctance,  $R_b$  is the air-bridge reluctance, and  $R_g$  is the air-gap reluctance. From this model, the air-gap flux  $\Phi_q$  can be expressed as

$$\Phi_g = \frac{F_{\rm dc}(R_b + R_{\rm PM}) + F_{\rm PM}R_b}{R_b R_a + R_{\rm PM}R_a + R_b R_{\rm PM}}.$$
 (1)

When  $F_{dc} = 0$ , the corresponding air-gap flux is given by

$$\Phi_{g0} = \frac{F_{\rm PM}}{R_q + (R_{\rm PM}/R_b)R_q + R_{\rm PM}}.$$
 (2)

TABLE I
SELECTION OF RELUCTANCE RATIO

$(R_{PM}/R_b)$	$\left(F_{DC+}/F_{PM}\right)$	$\left(F_{DC-}/F_{PM}\right)$
4	1/5	1/10
3	1/4	1/8
2	1/3	1/6
1	1/2	1/4
1/2	2/3	1/3
1/3	3/4	3/8

Similarly, the air-gap fluxes  $\Phi_{g+}$  and  $\Phi_{g-}$  at  $F_{\rm dc+}$   $(F_{\rm dc}>0)$  and  $F_{\rm dc-}$   $(F_{\rm dc}<0)$ , respectively, can be derived. Hence, it yields

$$\left(\frac{F_{\text{dc+}}}{F_{\text{PM}}}\right) = \frac{(\Phi_g + /\Phi_{g0}) - 1}{(R_{\text{PM}}/R_b) + 1}$$

and

$$\left(\frac{F_{\rm dc-}}{F_{\rm PM}}\right) = \frac{1 - (\Phi_{g-}/\Phi_{g0})}{(R_{\rm PM}/R_b) + 1}.$$
 (3)

From (3), it can be shown that the magnitude of dc field MMF is a function of the reluctance ratio  $(R_{\rm PM}/R_b)$ . For the proposed generator, a quadruple change of  $\Phi_g$  is desired, namely  $(\Phi_{g+}/\Phi_{g-})=4$ . Naturally,  $(\Phi_{g+}/\Phi_{g0})=2$  and  $(\Phi_{g-}/\Phi_{g0})=1/2$  are selected. Hence, the variations of  $(F_{\rm dc+}/F_{\rm PM})$  and  $(F_{\rm dc-}/F_{\rm PM})$ , with respect to  $(R_{\rm PM}/R_b)$ , can be deduced as listed in Table I. When selecting  $(R_{\rm PM}/R_b)=3$ , it yields  $(F_{\rm dc+}/F_{\rm PM})=1/4$  and  $(F_{\rm dc-}/F_{\rm PM})=1/8$ . It indicates that a small change in  $F_{\rm dc}$ , namely, 25% of  $F_{\rm PM}$  for flux strengthening and 12.5% of  $F_{\rm PM}$  for flux weakening, can bring a quadruple variation of  $\Phi_g$ . Therefore, controllable air-gap flux and, hence, constant voltage output can be effectively achieved by regulating the dc field current.

#### C. Finite Element Analysis

Since the machine structure is unusual, its magnetic field distribution and steady-state performance are analyzed by using the FEM. Taking into account both the nonlinear characteristics of the iron core and the PMs, the magnetic field equation of the machine is expressed as

$$\frac{\partial}{\partial x} \left( v \frac{\partial A_z}{\partial x} \right) + \frac{\partial}{\partial y} \left( v \frac{\partial A_z}{\partial y} \right) = -J_z - J_{\text{pm}} \tag{4}$$

where  $A_z$  and  $J_z$  are the z components of vector magnetic potential A and current density J, respectively,  $J_{\rm pm}$  is the equivalent surface current density of PMs, and v is the reluctivity. The corresponding boundary conditions are given by  $A|_{T_1}=A|_{T_2}=0$  and  $A|_{N_1}=A|_{N_2}$ , where  $T_1$  and  $T_2$  are the circumferential boundaries, and  $N_1$  and  $N_2$  are the radial boundaries. Due to the periodic machine configuration, the region of interests for finite element analysis is one half of the whole machine cross section.

The field distributions of the proposed machine under no flux control ( $F_{\rm dc}=0$  A-turns), flux strengthening ( $F_{\rm dc+}=+600$  A-turns) and flux weakening ( $F_{\rm dc-}=-300$  A-turns) are shown in Fig. 2, respectively. It can be shown that both flux strengthening and flux weakening can be achieved by controlling the dc field current. Particularly, as shown in Fig. 2(c), the air-bridge

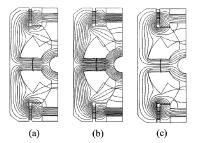


Fig. 2. Magnetic field distributions under different dc field excitations. (a) 0 A-turns. (b) +600 A-turns. (c) -300 A-turns.

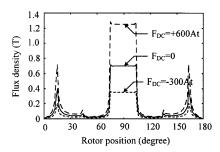


Fig. 3. Air-gap flux density distributions under different dc field excitations.

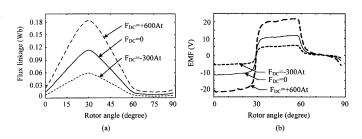


Fig. 4. Steady-state characteristics under different dc field excitations. (a) Flux linkage. (b) No-load EMF.

flux path can significantly favor the PM flux leakage, hence, amplifying the effect of flux weakening. The corresponding air-gap flux density distributions are shown in Fig. 3. It can be shown that the air-gap flux density can be regulated by about four times. Moreover, the flux linkage and, hence, the no-load EMF under different dc field excitations are deduced as shown in Fig. 4(a) and (b), respectively. It can be shown that the magnitude of the no-load EMF under flux strengthening of  $+600~\mathrm{A}$ -turns is about four times that under flux weakening of  $-300~\mathrm{A}$ -turns. Thus, the results obtained from FEM agree well with those from magnetic circuit analysis.

#### III. RESULTS AND VERIFICATION

In order to experimentally verify the proposed generator, a prototype was designed and constructed as shown in Fig. 5. This prototype is purposely designed for a standalone 14-V battery-based power system in which both wind generator and photovoltaic modules are installed [4]. The machine specifications and key parameters are listed in Table II.

Fig. 6 shows the measured no-load EMF waveforms at different speeds, namely 300, 600, and 1200 rpm, without flux control. It can be shown that both the magnitude and frequency of the EMF waveform at 1200 rpm are about four times those at



Fig. 5. Machine prototype.

## TABLE II MACHINE SPECIFICATIONS

Rated DC-link voltage	14 V
Rated speed	600 rpm
Maximum speed	1200 rpm
Minimum speed	300 rpm
Number of phases	3
Number of stator poles	6
Number of rotor poles	4
Turns per phase	2×64 turns
Turns of field winding	2×350 turns
Stator dimensions	180×145×60 mm
Stator inside diameter	81.2 mm
Rotor outside diameter	80.0 mm
Shaft diameter	20.0 mm
PM material	Sintered Nd-Fe-B
Thickness of PM	3.0 mm
Width of air-bridge	1.0 mm

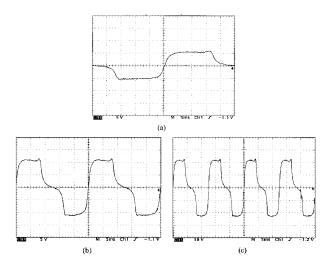


Fig. 6. Measured output voltage waveforms without flux control. (a) 300 rpm (5 V/div, 5 ms/div). (b) 600 rpm (5 V/div, 5 ms/div). (c) 1200 rpm (10 V/div, 5 ms/div).

300 rpm. Thus, the measured results agree well with the theoretical prediction by magnetic circuit analysis and the FEM results as shown in Fig. 4(b).

In order to prolong the battery life of the standalone power system, it is necessary to maintain constant generator output voltage. To experimentally verify that the capability of online voltage regulation of the proposed machine, the dc field winding current controller is implemented as depicted in Fig. 7. With the use of flux control, the measured output voltage waveforms at a high speed of 1000 rpm under flux weakening of -297 A-turns and at a low speed of 300 rpm under flux strengthening of +595 A-turns are shown in Fig. 8(a) and (b), respectively. It can be

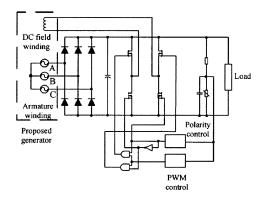


Fig. 7. Schematic of field controller.

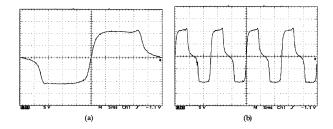


Fig. 8. Measured output voltage waveforms with flux control. (a) 300 rpm (5 V/div, 5 ms/div). (b) 1000 rpm (5 V/div, 5 ms/div).

seen that the magnitudes of the output voltage are almost constant, and also agree well with the results obtained from FEM.

#### IV. CONCLUSION

In this paper, a new PM brushless hybrid generator has been proposed, analyzed, and implemented. The key is to newly incorporate a small dc field winding in series with each PM and an air bridge in shunt with each PM in such a way that the air-gap flux can be effectively controlled. Both magnetic circuit and finite element analyzes as well as experimental results, have confirmed that the proposed generator can maintain the output voltage constant under different wind speeds. Although the generator has been exemplified only for a standalone low-voltage battery-based power system, it can readily be applied to a large-scale wind power system.

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