

1 **Polydopamine coating on a thin film composite forward osmosis membrane**
2 **for enhanced mass transport and antifouling performance**

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18

19 **Abstract**

20 We applied a polydopamine (PDA) coating on a thin film composite (TFC) forward osmosis
21 (FO) membrane and investigated the effects of coating on FO mass transport and antifouling
22 behavior. The PDA coating significantly improved membrane surface hydrophilicity as well
23 as reduced membrane surface roughness. Using a short PDA coating duration of 0.5 h, the
24 coated membrane TFC-C0.5 achieved enhanced FO water flux and reduced reverse solute
25 diffusion simultaneously. The reduced reverse solute diffusion can be attributed to the
26 enhanced membrane selectivity: TFC-C0.5 had better rejection and similar water permeability
27 compared to the original TFC membrane. This reduction in reverse solute diffusion further
28 reduced the internal concentration polarization inside the coated membrane, leading to an
29 enhanced FO water flux. Nevertheless, longer PDA coating duration of 1-4 h resulted in
30 reduced FO water flux due to the significantly increased hydraulic resistance of the coated
31 membranes. The PDA coated membrane TFC-C0.5 also presented an improved antifouling
32 performance compared to the control membrane using alginate as a model foulant. Our results
33 reveal the great room for the development of effective coating materials in FO: a
34 well-designed coating with high selectivity and low hydraulic resistance can improve solute
35 rejection, reduce reverse solute diffusion, mitigate internal concentration polarization and
36 enhance FO water flux in addition to control fouling. Such unprecedented opportunities break
37 the traditional trade-off between water flux and antifouling performance when coating
38 pressure driven reverse osmosis membranes.

39

40 **Keywords**

41 Forward osmosis, polydopamine, coating, mass transport, antifouling

42

43 **1. Introduction**

44 Forward osmosis (FO) is a membrane process using a draw solution with high osmotic
45 pressure to extract water from a feed solution with low osmotic pressure [1, 2]. In comparison
46 with pressure-driven membrane processes such as reverse osmosis (RO) and nanofiltration
47 (NF), FO requires lower energy input. This feature enables it being a potential alternative to
48 address many water issues, such as seawater desalination [3, 4], wastewater treatment [5-7],
49 and power generation (i.e., by pressure retarded osmosis) [8-10]. Despite the promising
50 applications of FO, its performance can still be significantly limited by membrane fouling
51 [11-14] and mass transport limitations [15, 16].

52
53 Surface modification is considered as a feasible approach for improving membrane
54 antifouling performance [17-19]. One of the frequently used modification approaches is a
55 mussel-inspired polydopamine (PDA) initiated coating [20-23]. PDA coating layer can be
56 formed through the self-polymerization of dopamine on various substrates [24]. It can
57 improve membrane surface hydrophilicity to reduce fouling [25, 26]. Therefore, PDA coating
58 has been extensively investigated as an antifouling coating for pressure-driven membrane
59 processes (e.g. RO, NF, and ultrafiltration) [20, 27, 28]. In recent years, PDA coating was also
60 introduced on FO membranes to improve membrane performance. Arena et al. [29, 30]
61 reported the use of PDA for improving the hydrophilicity of membrane support layers, which
62 effectively reduced internal concentration polarization (ICP) and improved water flux . Han et
63 al. [31] also reported that PDA-modified substrate layer can enhance membrane performance

64 in FO . Nevertheless, there is few study focusing on the use of surface coating (e.g. PDA
65 coating) to modify the rejection layer of thin film composite (TFC) FO membranes. The
66 transport phenomena (e.g. water transport and reverse solute diffusion) as well as the fouling
67 behavior in the presence of a thin coating layer are still unknown in FO. Therefore, it is
68 worthwhile to study the separation performance and antifouling behavior of a coated
69 membrane and further elucidate the underlying mechanisms, since surface coating has been
70 regarded as an important approach for enhancing membrane performance [17, 28, 32].

71
72 In this work, we applied a PDA coating on a commercial TFC FO membrane from Hydration
73 Technology Innovations (HTI). Membrane separation performance and antifouling behavior
74 were systematically investigated under various PDA coating conditions. The results will
75 provide mechanistic understanding on the influence of surface coating on FO membrane
76 performance, and may open new insight for the design of effective surface coating for FO
77 membranes.

78

79 **2. Materials and methods**

80 2.1 Membranes and chemicals

81 The TFC FO membranes used in this study were provided by HTI (Albany, OR). This
82 membrane consists of a polyamide rejection layer and a porous supporting layer embedded on
83 a polyester mesh [33].

84

85 Unless specified otherwise, all the chemicals used in this study are analytical grade.
86 Deionized (DI) water was used for the preparation of all solutions. Dopamine hydrochloride
87 (J&K Scientific Ltd.) and tris (Acros Organics, Geel, Belgium) were used to form PDA
88 coating layer. Sodium chloride (Uni-Chem) was used to prepare draw solution (DS) and feed
89 solution (FS). Sodium hydroxide (Uni-Chem), and hydrochloride acid (37 wt%, VWR, Dorset,
90 U.K.) were used to adjust solution chemistry. Sodium alginate and calcium chloride were
91 supplied by Sigma-Aldrich (St. Louis, MO) and used in fouling experiments.

92

93 2.2 Preparation of PDA coating

94 The preparation of PDA coating has been described in details in our previous work [26].
95 Briefly, a clean membrane coupon was placed in a container with only the rejection layer
96 exposed in the coating solution. A 150 mL solution containing 0.2 wt. % dopamine chloride
97 and 10 mM tris at pH 8.5 was subsequently added to the container. The coating was
98 performed under moderate shaking for a predetermined duration (0.5, 1, and 4 h). The coated
99 membranes were denoted as TFC-C0.5, TFC-C1, and TFC-C4. All the coated membranes
100 were thoroughly rinsed by DI water to remove unreacted residues before further testing.

101

102 2.3 Membrane characterization

103 A field-emission scanning electron microscope (FE-SEM, LEO 1530) was used to
104 characterize membrane surface morphology. Dried membrane samples were sputter-coated
105 with a thin layer of gold (BAL-TEC SCD 005). SEM was operated at an acceleration voltage

106 of 5.0 kV. An attenuated total reflectance Fourier transformation infrared spectrometer
107 (ATR-FTIR, Perkin Elmer Spectrum 100) was employed to characterize membrane surface
108 functional groups over a wavenumber range from 650 to 4000 cm^{-1} . An atomic force
109 microscope (AFM, JPK Nano Wizard AFM) was used to resolve membrane surface roughness.
110 A contact angle goniometer (OCA20, Dataphysics) was applied to determine water contact
111 angles of membranes using a sessile drop method at 25 °C. The reported value of contact angle
112 is an average value of ten duplicates. A zeta potential analyzer (SurPASS, Anton Paar GmbH)
113 was used to evaluate membrane surface charge with an adjustable gap cell and using 10 mM
114 NaCl as background solution over a pH range from 3 to 10.

115

116 Membrane intrinsic properties including pure water permeability and solute permeability of
117 the TFC FO membrane were evaluated in a pressurized RO mode using a lab-scale cross-flow
118 filtration setup [26]. Briefly, a membrane coupon was placed in a filtration cell (CF042,
119 Sterlitech) with an effective membrane area of 42 cm^2 . A 10 L feed solution (i.e., DI water or
120 10 mM NaCl) was then recirculated for 12 h at 10 bar with a cross-flow velocity of 22.4 cm/s
121 to pre-compact the membrane. Pure water permeability, A , and solute permeability, B , are
122 determined by [34]

$$123 \quad A = \frac{J_{v,RO}}{\Delta P - \Delta \pi} \quad (1)$$

$$124 \quad B = \left(\frac{1}{R_{RO}} - 1 \right) \times J_{v,RO} \quad (2)$$

126 where $J_{v,RO}$ ($\text{Lm}^{-2}\text{h}^{-1}$) is the water flux under RO mode, ΔP (bar) is the hydraulic pressure

127 difference across the membrane, $\Delta\pi$ is the osmotic pressure difference across the membrane,
128 and R_{RO} is the solute rejection.

129

130 2.4 FO system

131 The FO membrane rejection tests and fouling experiments were conducted on a bench-scale
132 cross-flow FO filtration system (Appendix A). An FO membrane coupon was placed in a
133 cross-flow FO cell (CF042-FO, Sterlitech, effective membrane area of 42 cm²).
134 Diamond-patterned spacers were placed on the both sides to provide support for membrane
135 and improve mass transfer [15, 34]. Two gear pumps were used to recirculate the feed
136 solution (FS, of 1.5 L 10 mM NaCl) and draw solution (DS of 1.5 L NaCl over a
137 concentration range of 0.5-2 M), respectively. The flow rates of both FS and DS were ~ 0.15
138 L/min. Water flux was determined at specific time intervals by measuring the weight of the
139 feed tank with a digital balance connected to a data recording program. The conductivity of
140 the feed solution was monitored with a benchtop conductivity meter. The salt rejection, R_{FO} ,
141 in FO was defined as [35]

$$142 \quad R_{FO} = 1 - \frac{J_s}{J_v C_{fs}} \quad (3)$$

143 where J_s (gm⁻²h⁻¹) is reverse solute flux, J_v (Lm⁻²h⁻¹) is water flux in FO, and C_{fs} is the solute
144 concentration in the feed solution. J_s/J_v is defined as the specific reverse solute diffusion. J_s
145 was obtained as the slope of plotted $C_{fs,t}(V_{fs,0} - J_v A_m t)/A_m$ versus t , where $C_{fs,t}$ (gL⁻¹) is
146 the solute concentration in FS at time t (h), $V_{fs,0}$ is the initial volume of FS (L), and A_m is the
147 effective membrane area (m²).

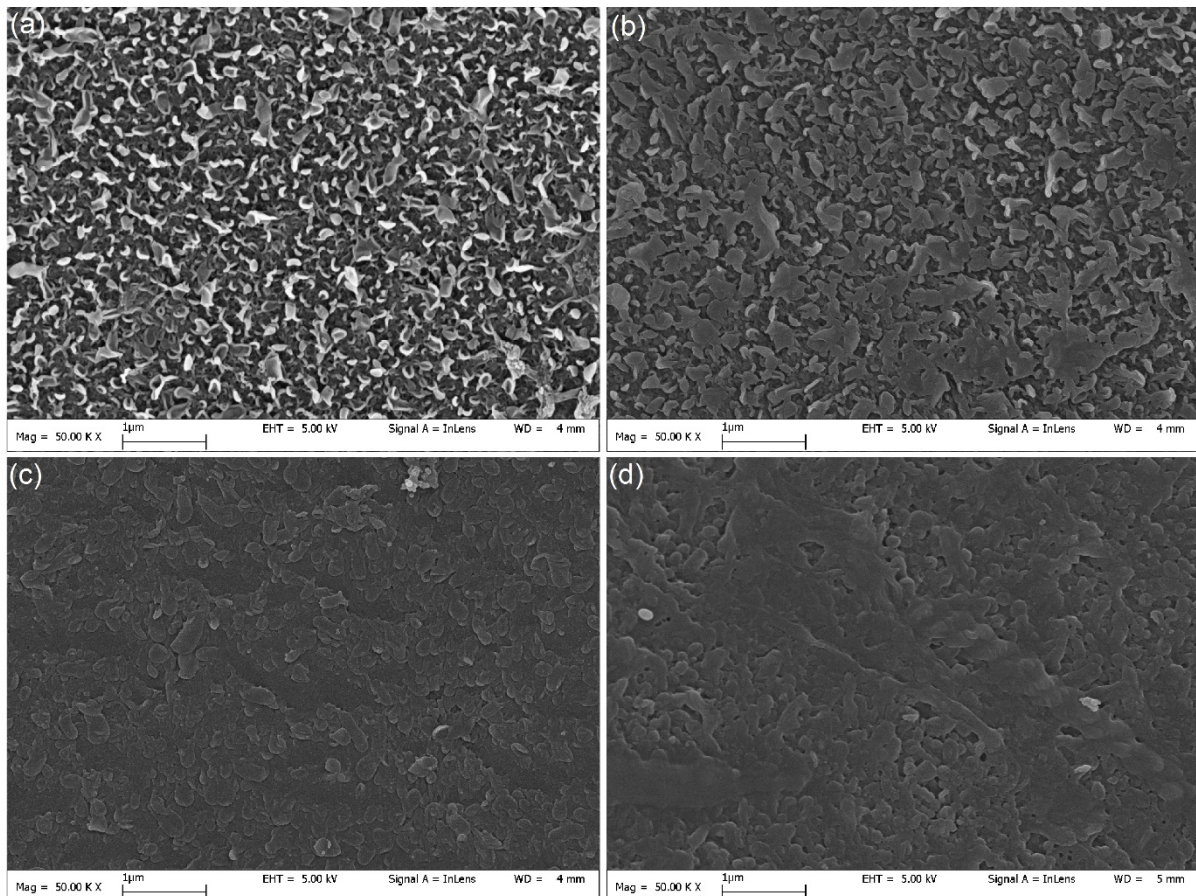
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149 Fouling experiments were conducted with a FS containing 10 mM NaCl, 20 mg/L sodium
150 alginate, and 1 mM CaCl₂. Prior to the fouling stage, FO membrane was pre-equilibrated with
151 foulant-free FS and DS for 0.5 h. Subsequently, bulk alginate solution and calcium solution
152 were spiked to the FS to reach the targeted concentration. The fouling experiment was then
153 continued for 6 h.

154

155 3. Results and discussion

156 3.1 Membrane surface properties



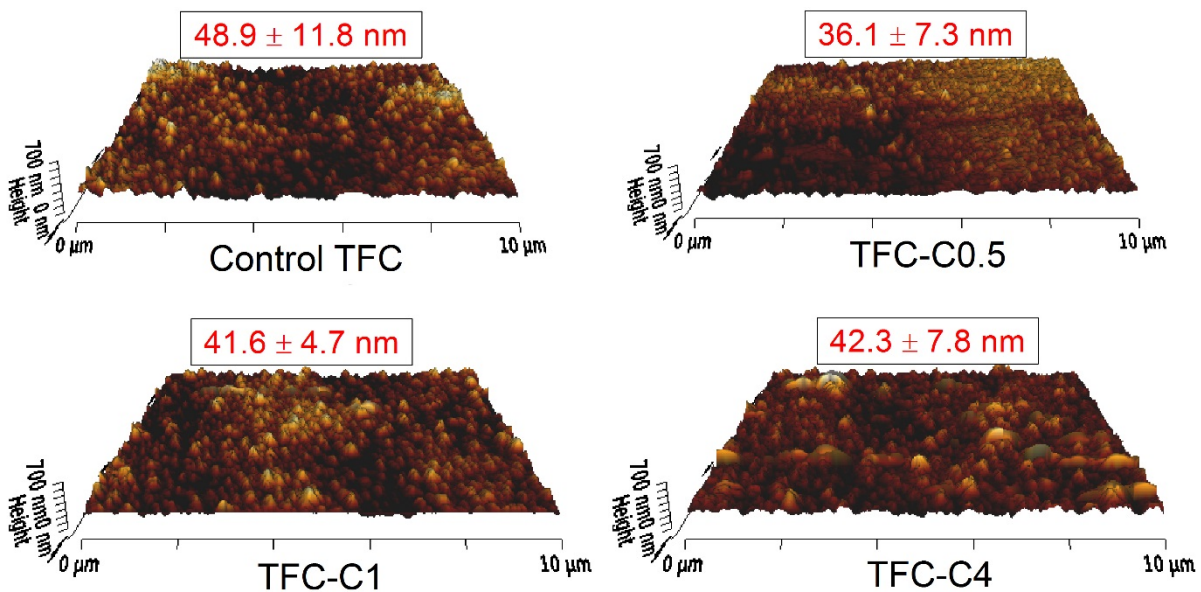
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158 **Figure 1. SEM images of the top surface layer of (a) control TFC, (b) TFC-C0.5, (c) TFC-C1, and (d)**
159 **TFC-C4.**

160

161 The surface morphology of various membranes were characterized by SEM (Figure 1). The
162 control membrane shows an appearance of typical “ridge and valley” structure (Figure 1a), a
163 characteristic of fully aromatic polyamide RO and NF membranes [36, 37]. The average
164 roughness was ~ 48.9 nm (Figure 2a), which is comparable to the reported roughness of
165 polyamide-based TFC membranes [26, 38]. The PDA coated membranes showed different
166 morphology (Figure 1b-d) where the polyamide layer was partially or fully covered.
167 Correspondingly, surface roughness also slightly reduced to 36.1 nm of TFC-C0.5, 41.6 nm of
168 TFC-C1, and 42.3 nm of TFC-C4.

169



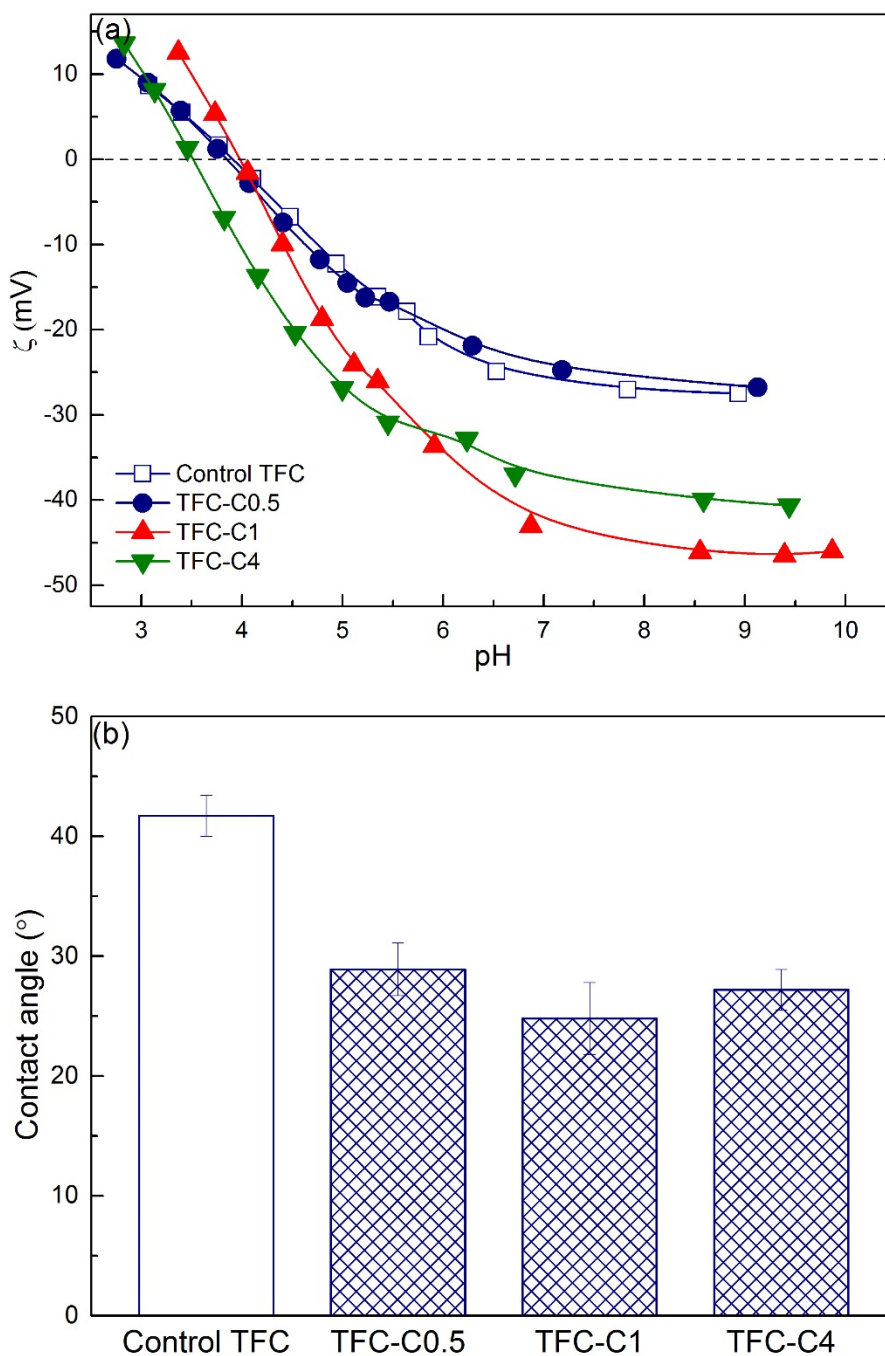
170

171 **Figure 2. AFM images of the top surface layers of control and coated membranes. The scanned area**
172 **are $10\ \mu\text{m} \times 10\ \mu\text{m}$.**

173

174 Figure 3a presented the surface charge of control and coated membranes. There was no
175 significant difference between the control membrane and TFC-C0.5 while TFC-C1 and
176 TFC-C4 presented more negative surface. Water contact angles decreased significantly from

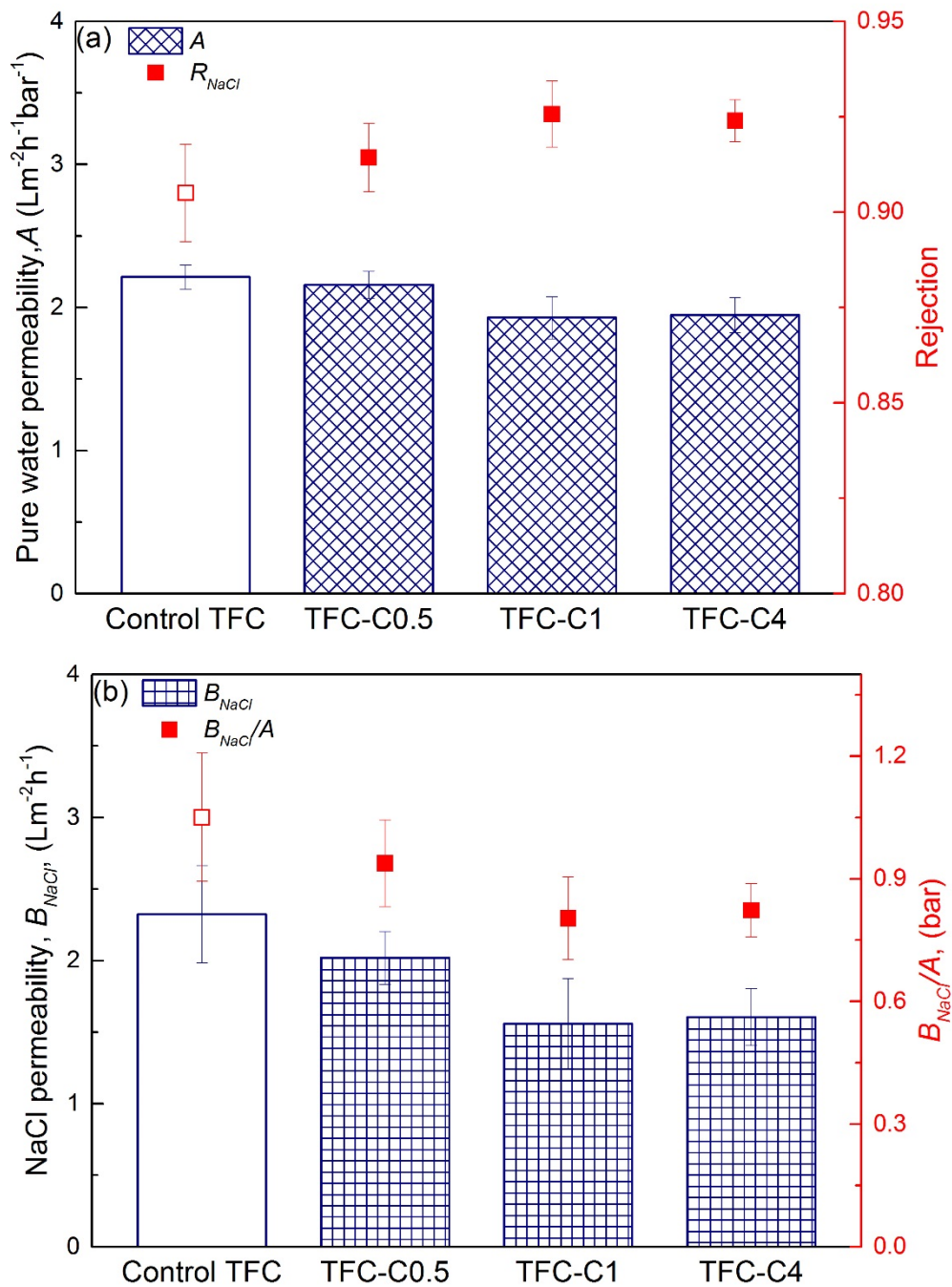
177 ~42° of control membrane to ~25-29° of PDA coated membranes (Figure 3b), implying that
178 the membrane surface became more hydrophilic with PDA coating. The improvement of
179 hydrophilicity together with the decreased surface roughness might be beneficial to
180 membrane antifouling [25].



181
182 **Figure 3. (a) Zeta potential of control TFC, TFC-C0.5, TFC-C1, and TFC-C4. The tests were**
183 **performed in a background solution of 10 mM NaCl; (b) Water contact angles of control TFC,**
184 **TFC-C0.5, TFC-C1, and TFC-C4.**

185

186



187

188 **Figure 4. (a) Pure water permeability, A , and the rejection of NaCl, R_{NaCl} , (b) NaCl permeability,**
189 **B_{NaCl} , and B_{NaCl}/A of various membranes. Test conditions: A , and R_{NaCl} were tested in the cross-flow**
190 **RO setup with DI water and 10 mM NaCl as feed solution, respectively. The operating pressure was**
191 **10 bar.**

192

193 3.2 Membrane separation properties

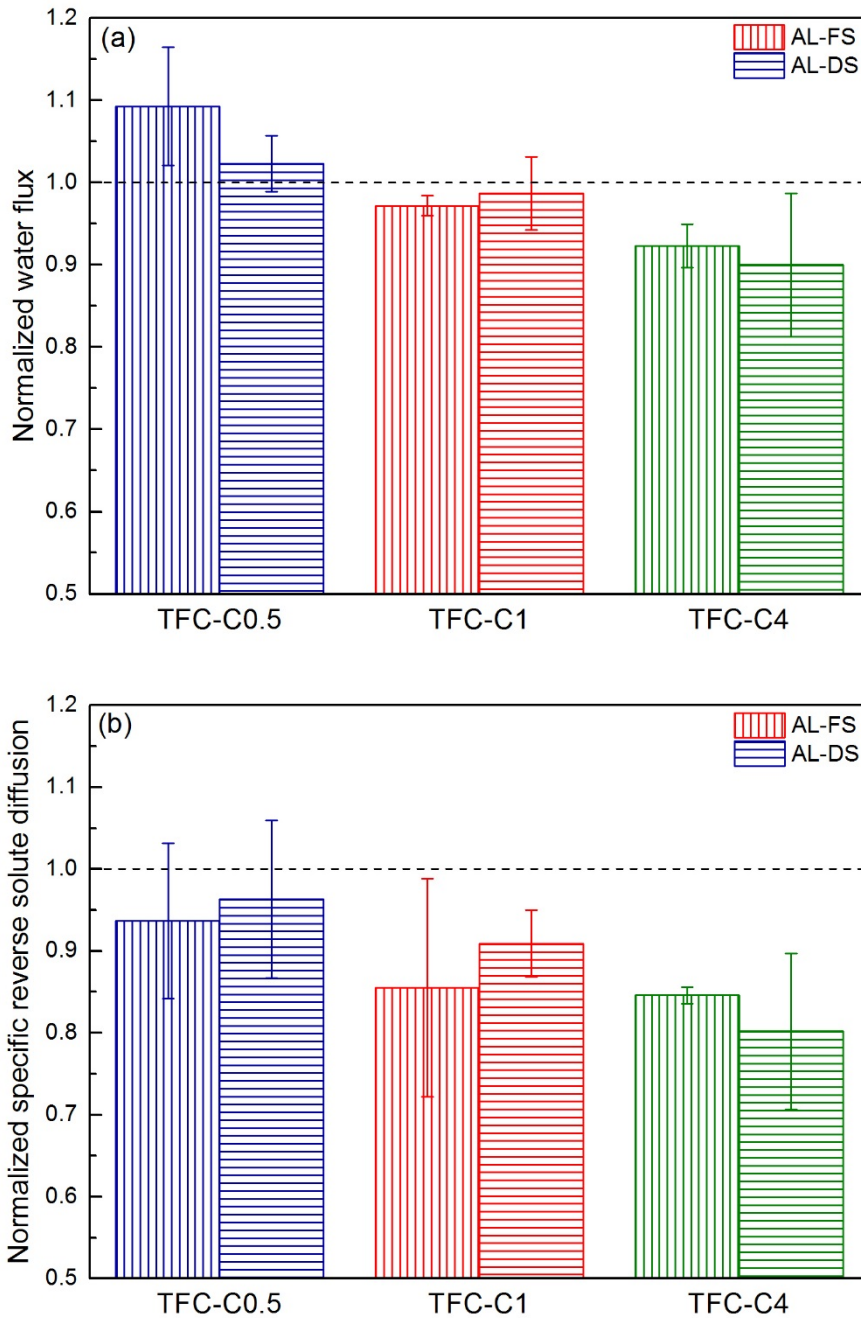
194 TFC-C0.5 with 0.5 h PDA coating presented a pure water permeability of $\sim 2.2 \text{ Lm}^{-2}\text{h}^{-1}\text{bar}^{-1}$,
195 which is similar to that of control TFC membrane (Figure 4a). This result indicates that short
196 duration PDA coating (e.g., 0.5 h) only had marginal effect on water transport [32]. In
197 comparison, longer coating duration up to 4 h led to a reduced water permeability of ~ 1.9
198 $\text{Lm}^{-2}\text{h}^{-1}\text{bar}^{-1}$, which can be attributed to the increased resistance from the relatively thicker
199 PDA coating layer [20]. In general, the PDA coated membranes had improved salts rejection
200 (Appendix D). The permeability of NaCl decreased from $\sim 2.3 \text{ Lm}^{-2}\text{h}^{-1}$ of control membrane to
201 $\sim 1.6 \text{ Lm}^{-2}\text{h}^{-1}$ of TFC-C4 (Figure 4b), implying the enhanced membrane resistance to NaCl.
202 Furthermore, PDA coated membranes also presented decreased values of B_{NaCl}/A , an
203 important index of membrane selectivity [39, 40]. A decreased B_{NaCl}/A (i.e., enhanced
204 membrane selectivity to water against NaCl) is favored in FO because of its tendency to
205 reduce reverse solute diffusion [39].

206

207 3.3 FO performance

208 3.3.1 FO water flux and solute transport

209 The effects of PDA coating on FO water flux and reverse solute diffusion were evaluated in
210 AL-FS and AL-DS orientations (Figure 5). Both FO water flux and reverse solute diffusion
211 decreased upon longer PDA coating, as a result of the thicker coating layer [24]. As discussed
212 in *Section 3.1*, the PDA coating increased the resistance of the membrane to both water and
213 NaCl, which explains the overall decrease of FO water flux and reverse solute diffusion.



214

215 **Figure 5. Effects of PDA coating on (a) water flux, and (b) specific reverse solute diffusion in both**
 216 **AL-FS and AL-DS orientations. The normalized value was calculated using the value of coated**
 217 **membrane divided by the correspondent value of control membrane (i.e., water flux of 9.0 ± 0.9 and**
 218 **$16.5 \pm 1.1 \text{ Lm}^{-2}\text{h}^{-1}$, and specific reverse solute diffusion of 0.90 ± 0.24 and $0.82 \pm 0.27 \text{ g/L}$ for AL-FS**
 219 **and AL-DS, respectively). The dash line presents a normalized value of 1.0. Test condition: DS of 1 M**
 220 **NaCl, FS of 10 mM NaCl with pH of 6.5, equilibrium time of 0.5 h, running time of 1 h, and total**
 221 **time of 1.5 h.**

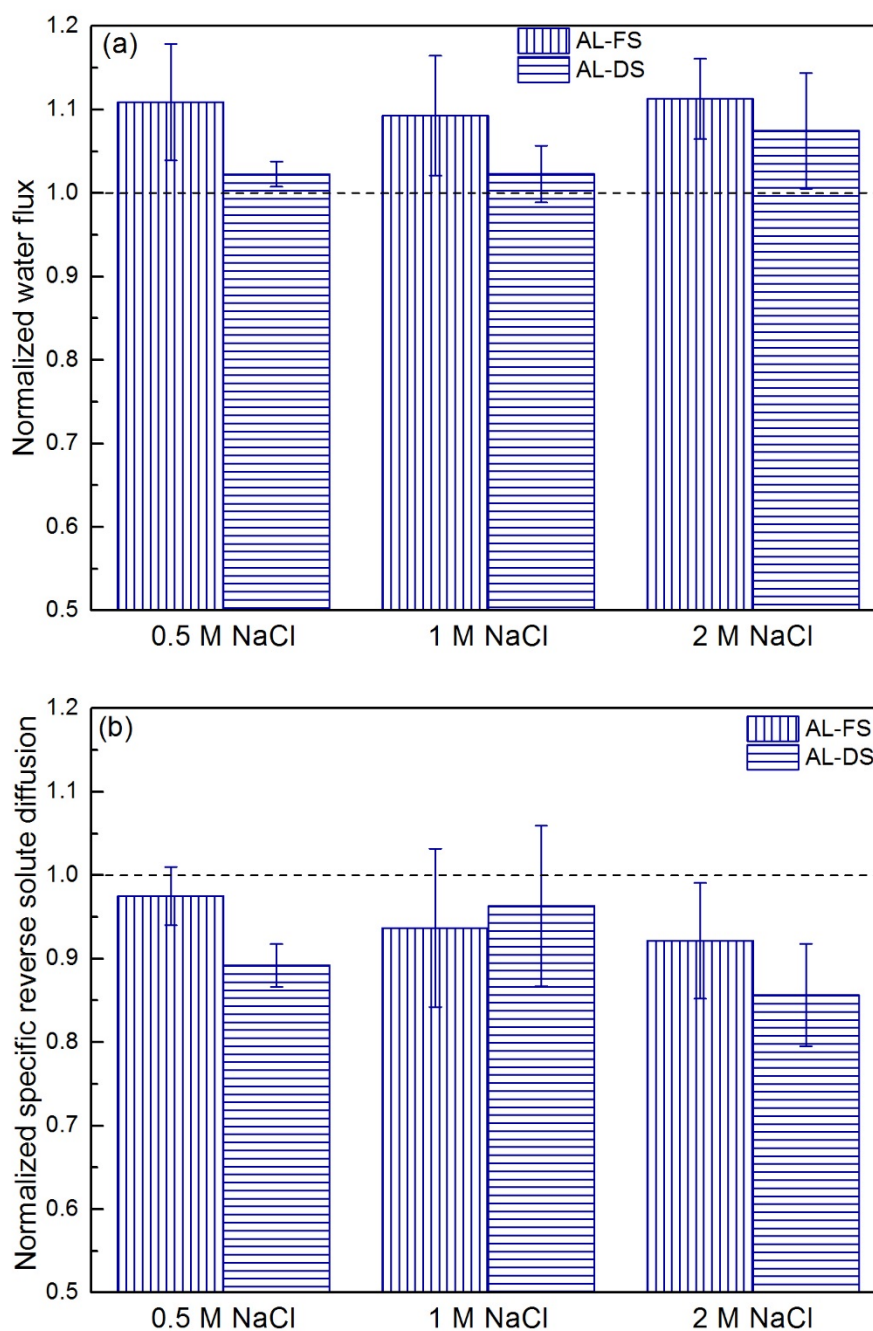
222

223 Despite the overall decreased FO water flux, we observed that TFC-C0.5 had an improved

224 water flux compared to the base membrane (Figure 5a). Such peculiar results would not
225 usually occur for pressure driven RO membranes due to the additional hydraulic resistance
226 introduced by the coating. According to the resistance-in-series model [41], this additional
227 coating resistance decreased the net driving force (i.e., the hydraulic pressure difference)
228 across the rejection layer. In contrast, water flux of the concentration-driven FO process is
229 affected by ICP in addition to the membrane hydraulic resistance. In the current study, a short
230 PDA coating of 0.5 h enhanced membrane rejection, leading to reduced ICP as a result of
231 lower reverse solute diffusion ([42, 43] and Appendix G). The increased FO water flux upon
232 0.5 h PDA coating can thus be attributed to the dominance of ICP effect (reflected by the
233 reduced B_{NaCl}/A value) over the hydraulic resistance effect (reflected by similar A value).

234

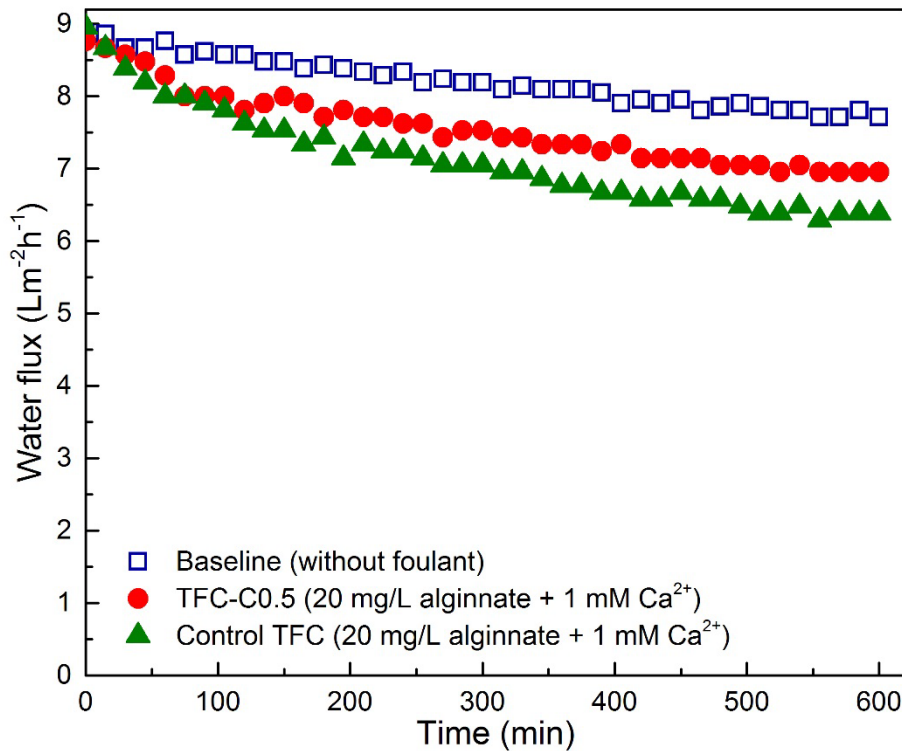
235 The performance of TFC-C0.5 was also evaluated under DS concentration of 0.5, 1, and 2 M
236 NaCl (Figure 6). Systematical enhancement of water flux was observed at all tested DS
237 concentrations. At the meantime, reverse solute diffusion presented overall decrease in both
238 AL-FS and AL-DS orientations. The current study reveals the possibility of surface coating to
239 simultaneously improve FO water flux and rejection, which should be systematically
240 investigated in future study.



241
 242 **Figure 6. Effects of different DS concentration on (a) water flux and (b) specific reverse solute**
 243 **diffusion of TFC-C0.5 in both AL-FS and AL-DS orientations. The normalized value was calculated**
 244 **using the value of coated membrane divided by the correspondent value of control membrane (i.e.,**
 245 **under AL-FS orientation, water flux of 6.0 ± 0.3 , 9.0 ± 0.9 , and 10.1 ± 0.5 $\text{Lm}^{-2}\text{h}^{-1}$, and specific reverse**
 246 **solute diffusion of 0.74 ± 0.10 , 0.90 ± 0.24 , and 0.78 ± 0.17 using 0.5, 1.0, and 2.0 M NaCl draw**
 247 **solutions, respectively; under AL-DS orientation, water flux of 11.3 ± 0.7 , $16.5 \pm 0.1.1$, and 19.3 ± 2.3**
 248 **$\text{Lm}^{-2}\text{h}^{-1}$, and specific reverse solute diffusion of 0.75 ± 0.07 , 0.82 ± 0.27 , and 0.98 ± 0.25 using 0.5, 1.0,**
 249 **and 2.0 M NaCl draw solutions, respectively). The dash line presents a normalized value of 1.0. Test**
 250 **condition: DS of 0.5-2 M NaCl, FS of 10 mM NaCl with pH of 6.5, equilibrium time of 0.5 h, running**
 251 **time of 1 h, and total time of 1.5 h.**

252

253 3.3.2 FO fouling behavior



254

255 **Figure 7. Fouling behavior of control TFC and TFC-C0.5 in the orientation of AL-FS. Test conditions:**
256 **baseline experiment was conducted with 10 mM NaCl as FS and 1 M NaCl as DS; fouling**
257 **experiments were conducted with FS of 6.7 mM NaCl, 1 mM CaCl₂, and 20 mg/L alginate, and DS of**
258 **1 M NaCl. The running time of fouling experiments was 6 h.**

259

260 The fouling behavior of the control membrane and TFC-C0.5 are shown in Figure 7. The
261 initial flux of all tests was set to $\sim 9 \text{ Lm}^{-2}\text{h}^{-1}$ by adjusting the DS concentration. The control
262 membrane experienced the greatest flux reduction. This membrane has a polyamide surface
263 chemistry whose carboxylic groups can have specific interactions with Ca^{2+} [37, 44]. The
264 calcium ions could form bridges between membrane surface and alginate, resulting in the
265 formation of alginate-calcium gel fouling layer and further decrease of water flux. In contrast,
266 TFC-C0.5 gave a better water flux behavior, confirming the antifouling effect of PDA coating

267 [45, 46]. The presence of thin PDA coating layer weakened the interfacial interaction between
268 membrane surface carboxylic groups and Ca^{2+} , thus it restricted the formation of alginate-Ca
269 gel network. In addition, a more hydrophilic and smoother surface of TFC-C0.5 may
270 contribute to the antifouling performance because of reducing the adhesion of the gel on
271 membrane surface [25]. A prior study [47] has also demonstrated the stability of PDA coating
272 against membrane cleaning.

273

274 3.4 Implications

275 Membrane fouling has been a critical challenge for membrane-based wastewater reclamation
276 [12, 48-50]. Surface modification is an effective way to enhance membrane resistance to
277 fouling [17]. In current study, we investigated the use of PDA coating to enhance membrane
278 antifouling performance in FO. A short duration PDA coating significantly improved
279 membrane antifouling property and enhanced membrane separation performance (e.g.,
280 increased water flux and decreased reverse solute diffusion). In the context of pressure driven
281 RO/NF processes, membrane surface coating will generally lead to reduced water flux. As a
282 result, there is a trade-off between enhancing antifouling versus compromised separation
283 performance. However, the water transport in FO is not only affected by overall membrane
284 resistance but also influenced by the membrane selectivity. A well-designed coating can thus
285 enhance both separation performance (rejection and water flux) and antifouling.

286

287 Selectivity (i.e., B/A) is a critical parameter for the design of coatings for FO membranes [39,

288 40]. A high selectivity to water and against solute (i.e., low B/A) can be beneficial for
289 reducing reverse solute diffusion without significantly sacrificing water flux in FO. As a result,
290 it can thus reach an increased rejection of targeted compounds (e.g., heavy metals and trace
291 contaminants in the feed solution), reduced reverse solute diffusion, lowered internal
292 concentration polarization, and enhanced FO water flux in addition to improved antifouling
293 performance. Therefore, it is worthwhile to explore additional coating materials such as
294 zwitterionic coating [51, 52], carbon-based coating [53, 54], and functionalization methods
295 [55, 56] in the future studies. At the meantime, systematical investigations on the effects of
296 coating on the FO performance under various application conditions (e.g., wastewater
297 reclamation vs. seawater desalination) are needed.

298

299 **4. Conclusions**

300 This study investigated the effects of PDA coating on the FO water flux, solute transport, and
301 antifouling performance. The results indicated that PDA coating layer could significantly
302 improve membrane surface hydrophilicity and reduce membrane surface roughness. Using a
303 short PDA coating duration of 0.5 h, the coated membrane TFC-C0.5 presented a reduced
304 NaCl permeability and similar water permeability compared with the control membrane. The
305 improved selectivity enabled TFC-C0.5 to achieve a higher FO water flux together with
306 reduced reverse solute diffusion under various DS concentrations (0.5-2 M NaCl) in both
307 AL-FS and AL-DS orientations. The enhanced FO water flux of TFC-C0.5 can be attributed
308 to the reduced internal concentration polarization as a result of the improved membrane

309 selection. Nevertheless, longer PDA coating duration led to reduced FO water flux due to the
310 dominance of increased hydraulic resistance of the thicker coating. The PDA-coated
311 membrane TFC-C0.5 showed a better antifouling performance during alginate fouling. For the
312 first time, this study reveals the possibility of simultaneously enhancing FO water flux, solute
313 rejection, and antifouling performance through the use of a highly selective coating layer.

314

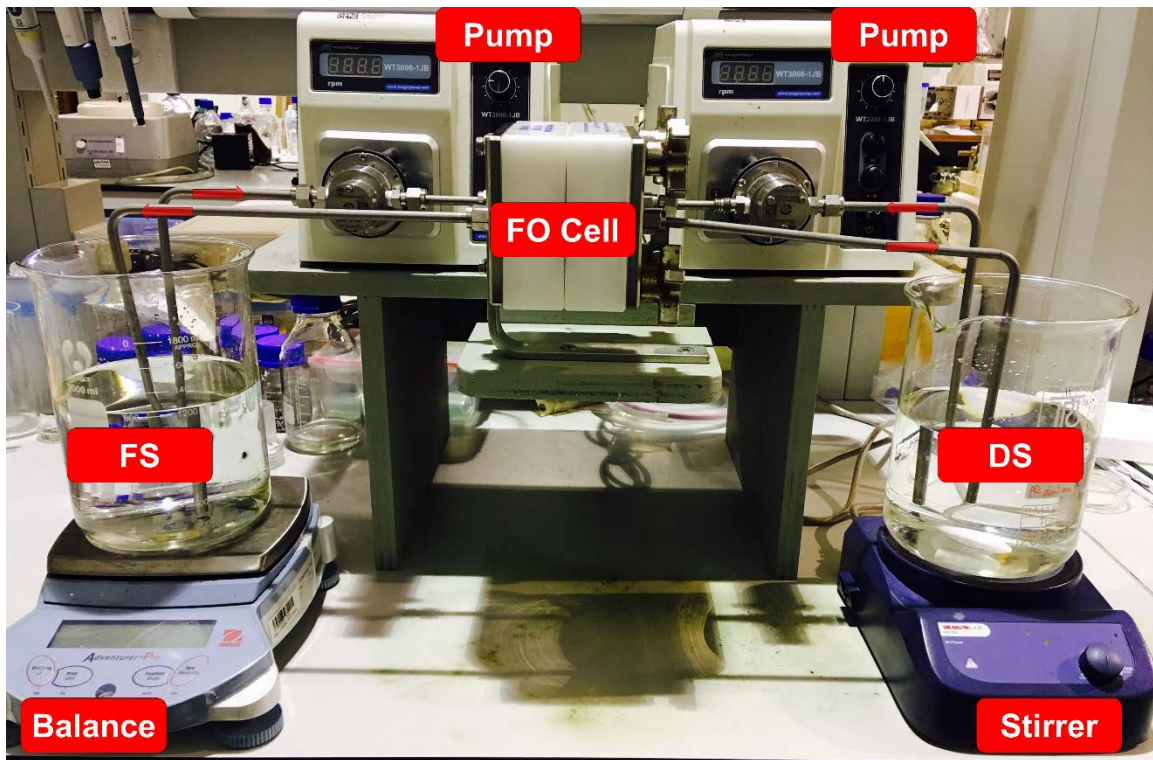
315 **Acknowledgements**

316 The authors thank the support from the General Research Fund (Project number 17207514)
317 by the Research Grants Council of Hong Kong. The partial support from Strategic Research
318 Theme (Clean Energy) and the Seed Grant for Basic Research (201511159141) of the
319 University of Hong Kong were also appreciated. HTI is thanked for providing membrane
320 samples.

321

322

323 **Appendix A. Laboratory forward osmosis (FO) filtration setup**

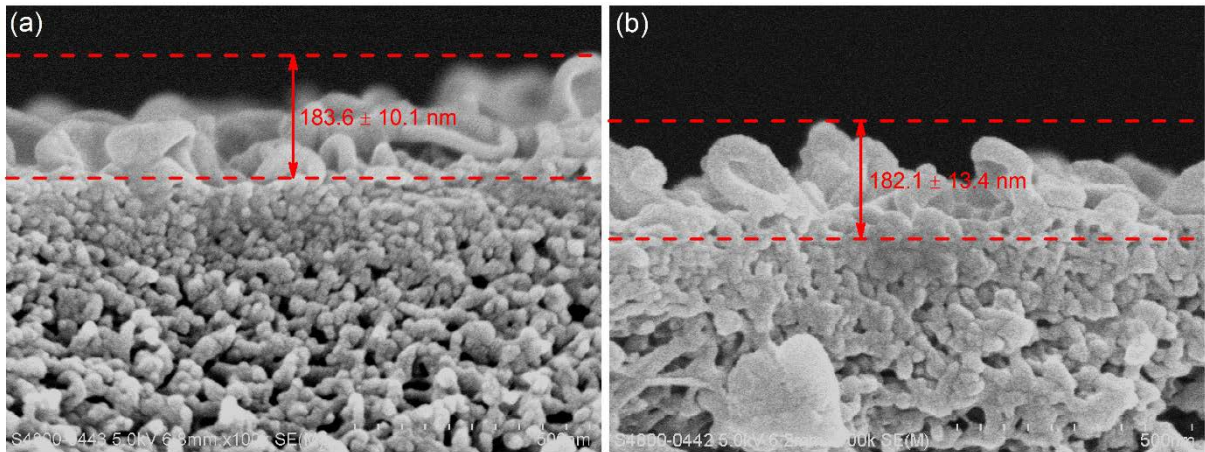


324
325 **Figure A1. FO filtration setup used in this study.**

326
327 Figure A1 presents the laboratory FO filtration setup in this study. An FO cell (CF042-FO,
328 Sterlitech, effective membrane area of 42 cm²) was used. Two gear pumps were used for the
329 recirculation of draw solution (DS) and feed solution (FS), respectively. The mass and
330 conductivity of FS were monitored by a digital balance and a conductivity meter (not shown
331 in the picture), respectively.

332

333 **Appendix B. Cross section SEM images of the control TFC and TFC-C4**



334
335 **Figure B1. Cross section SEM images of (a) the control TFC and (b) TFC-C4.**

336

337 The SEM cross-sectional images of the control TFC and TFC-C4 are presented in Figure B1.

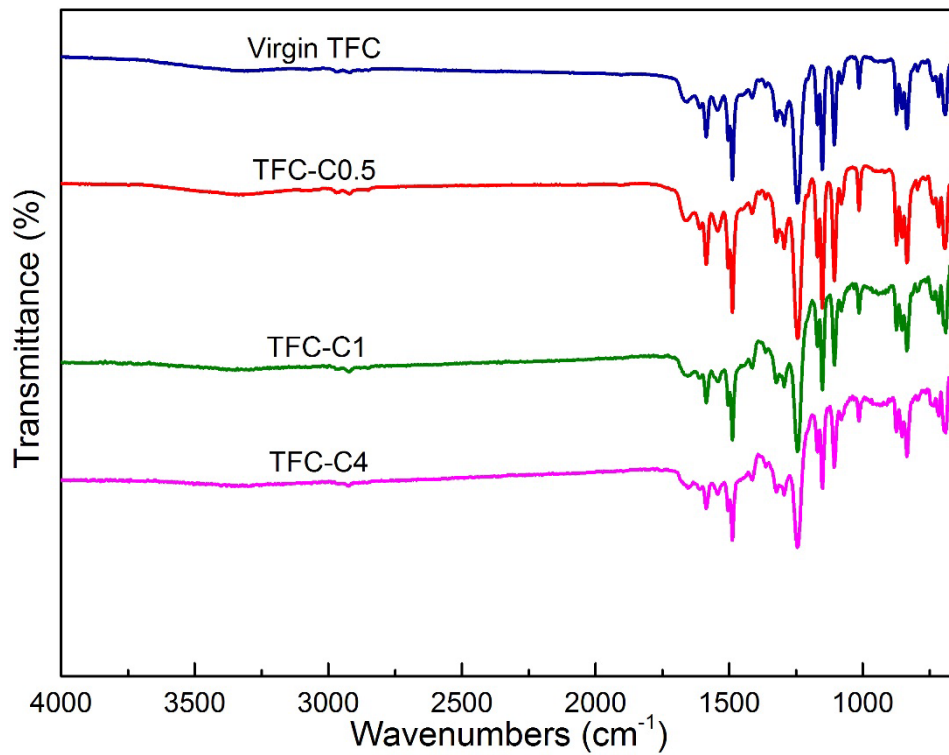
338 It was difficult to observe the PDA coating for TFC-4 since its thickness was an order of

339 magnitude (estimated to be ~ 20 nm with a growth rate of ~ 5 nm/h [24]) smaller than the

340 roughness features of the membrane (nearly 200 nm).

341

342 **Appendix C. FTIR-ATR spectrum of virgin and coated TFC membranes**

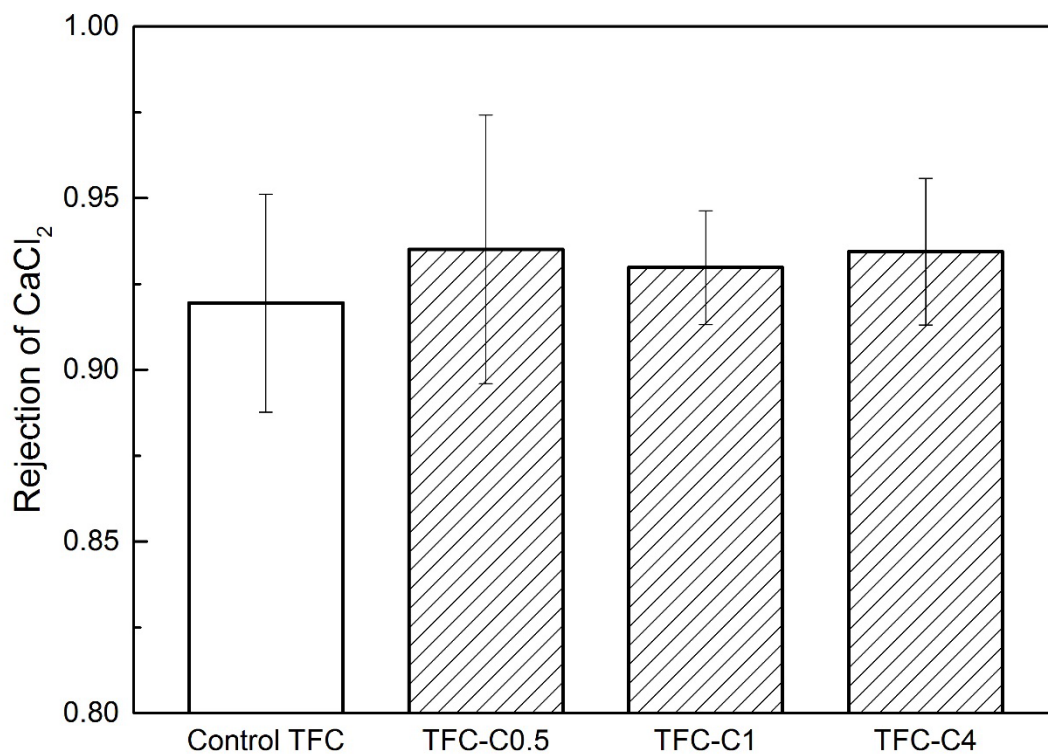


343
344 **Figure C1. FTIR-ATR spectrum of virgin TFC, TFC-C0.5, TFC-C1, and TFC-C4 over a**
345 **wavenumber range from 650 to 4000 cm⁻¹.**

346
347 No significant peak shifting was observed in FTIR-ATR spectrum (Figure C1), in consistence
348 with previous studies of coating PDA on polyamide membranes [26, 30], as a result of the
349 ultrathin coating thickness (approximately 5 nm/h [24]) and the overlapping characteristic
350 peaks of PDA and polyamide.

351

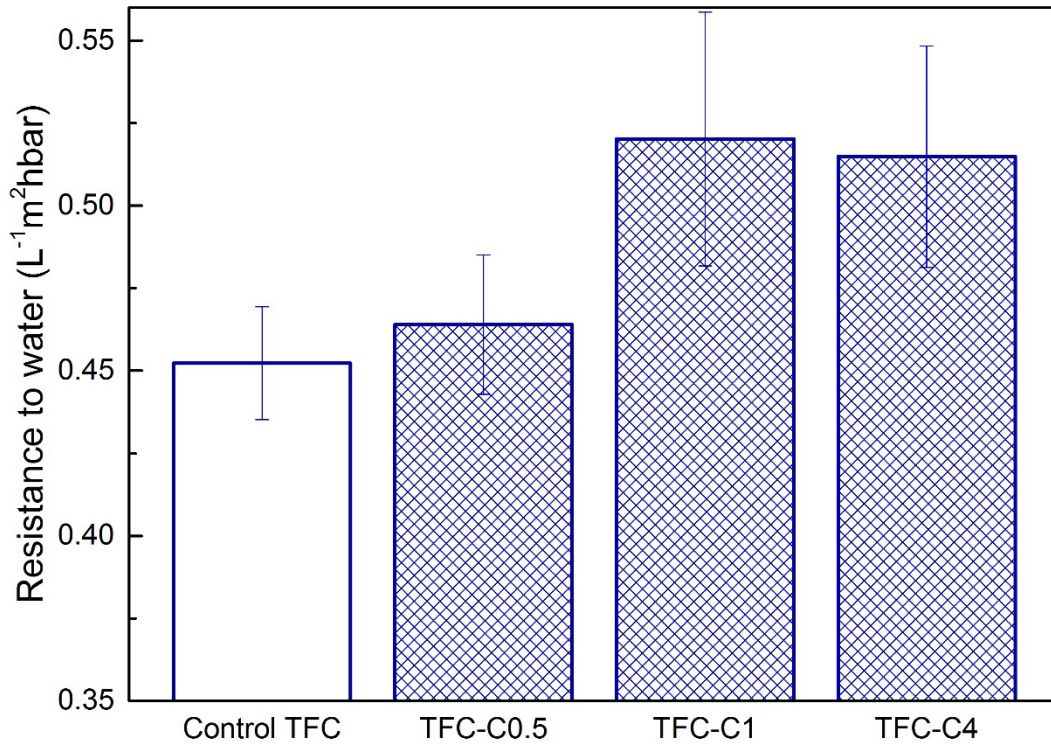
352 **Appendix D. The rejection of CaCl₂ for control and coated membranes**



353
354 **Figure D1. The rejection of CaCl₂ for control TFC, TFC-C0.5, TFC-C1, and TFC-C4. Test conditions:**
355 **The rejection was tested in the cross-flow RO setup with 3.3 mM CaCl₂ as feed solution. The**
356 **operating pressure was 10 bar.**

357
358 The rejection of CaCl₂ for the control membrane and PDA coated membranes are shown in
359 Figure D1. The PDA coating slightly increased the membrane rejection of CaCl₂.
360

361 **Appendix E. The rejection of CaCl_2 for control and coated membranes**



362
363 **Figure E1. Membrane resistance to water, i.e., $1/A$. The presented values were average values.**

364

365 The water flux in FO can be affected by hydraulic resistance of the membrane and ICP

366 (affected by reverse solute diffusion). A PDA coating layer improves membrane rejection (and

367 thus reduces reverse solute diffusion) at the expense of increased membrane hydraulic

368 resistance (Figure 4). Such trade-off relationship requires a careful optimization of the PDA

369 coating duration. Despite that the 1 h PDA coated TFC-C1 presented slightly lower NaCl

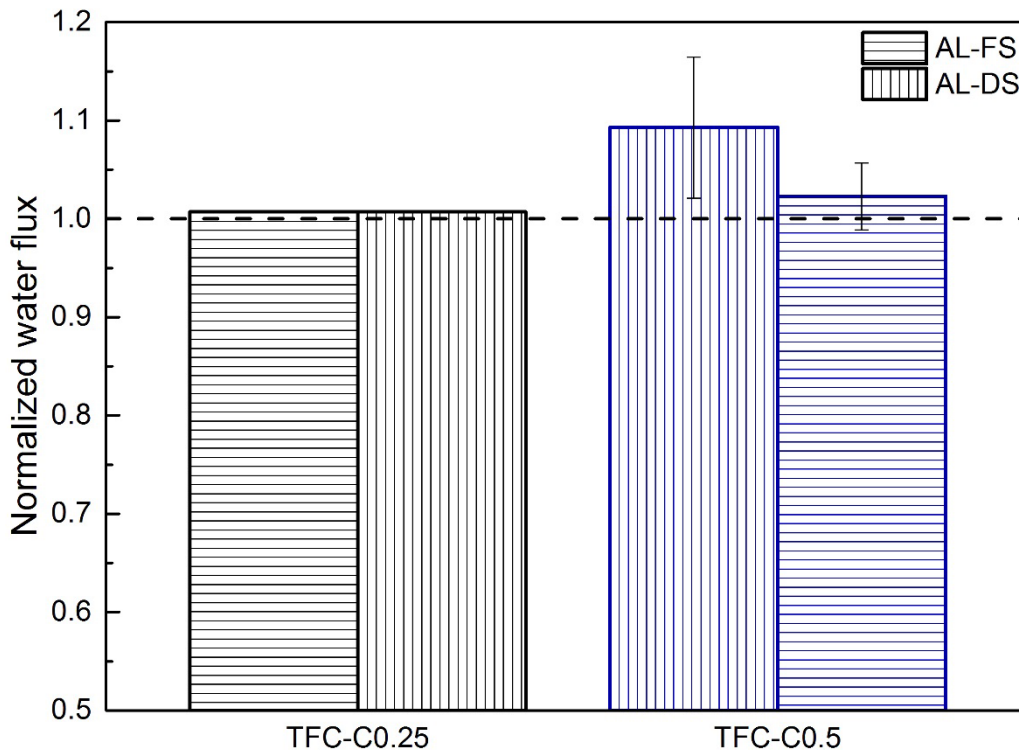
370 permeability B_{NaCl} and B_{NaCl}/A values than TFC-C0.5 (Figure 4), its hydraulic resistance was

371 much greater (Figure E1). As a result, we found that TFC-C1 presented lower FO water flux

372 compared to TFC-C0.5 (Figure 5).

373

374 **Appendix F. Comparison of FO water flux between TFC-C0.25 and TFC-C0.5**

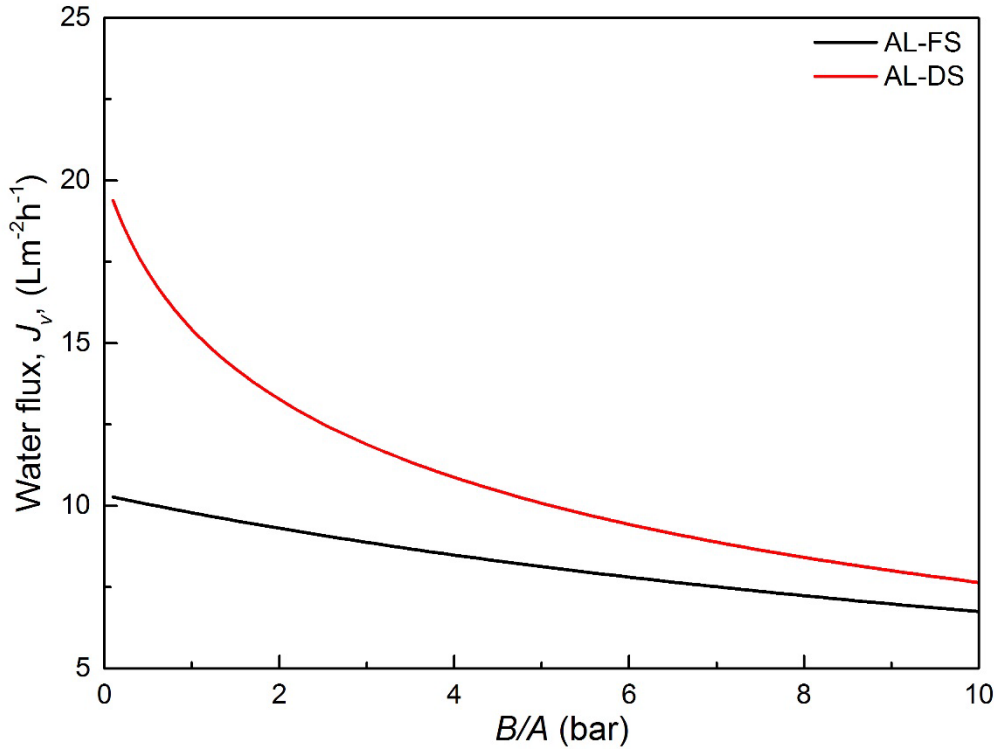


375
376 **Figure F1. Normalized water flux in FO for TFC-C0.25 and TFC-C0.5. The normalized value was**
377 **calculated using the value of coated membrane divided by the correspondent value of control**
378 **membrane (i.e., water flux of 9.0 ± 0.9 and 16.5 ± 1.1 $\text{Lm}^{-2}\text{h}^{-1}$ for AL-FS and AL-DS, respectively).**
379 **The dash line presents a normalized value of 1.0. Test condition: DS of 1 M NaCl, FS of 10 mM NaCl**
380 **with pH of 6.5, equilibrium time of 0.5 h, running time of 1 h, and total time of 1.5 h.**

381
382 A short time PDA coating duration of 15 min was applied on the TFC membrane (membrane
383 denoted as TFC-C0.25). The result showed no significant change on FO water flux for
384 TFC-C0.25 over the uncoated membrane (Figure F1). In comparison, TFC-C0.5 with 30 min
385 coating had improved FO water flux.

386

387 **Appendix G. Effect of membrane selectivity on FO water flux**



388
 389 **Figure G1. The simulated relationship between B/A and FO water flux J_v at specific conditions.**
 390 **Simulation conditions: the K_m was set at $4.6 \text{ Lm}^{-2}\text{h}^{-1}$ based on the calculation of experimental results,**
 391 **π_{draw} and π_{feed} were fixed at 48.9 and 0.49 bar (i.e., the osmotic pressure of 1 M NaCl and 10 mM**
 392 **NaCl, respectively), and A was fixed at $2.21 \text{ Lm}^{-2}\text{h}^{-1}\text{bar}^{-1}$ (i.e., the water permeability of the control**
 393 **membrane).**

394
 395 According to Wei et al. [43], increased reverse solute diffusion can promote more severe
 396 internal concentration polarization: draw solutes diffused through the rejection layer would
 397 accumulate inside the porous support layer, leading to a loss of effective osmotic driving force.
 398 This effect is reflected by the B/A term in the classical internal concentration polarization
 399 equations for FO membranes [34]:

400
$$J_v = K_m \left[\ln \frac{\pi_{draw} + B/A}{\pi_{feed} + B/A + J_v/A} \right] \quad (\text{AL-FS}) \quad (\text{G1})$$

401
$$J_v = K_m \left[\ln \frac{\pi_{draw} + B/A - J_v/A}{\pi_{feed} + B/A} \right] \quad (\text{AL-DS}) \quad (\text{G2})$$

402 where J_v is the FO water flux, K_m is the mass transfer coefficient related the properties of

403 support layer, π_{draw} and π_{feed} are the osmotic pressure of the draw and feed solutions,
404 respectively. A and B are the water permeability and solute permeability coefficients,
405 respectively, and the ratio B/A represents the membrane selectivity. According to Eqs. (G1)
406 and (G2), reducing B/A , i.e., improving membrane selectivity, can effectively increase FO
407 water flux (Figure G1).

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