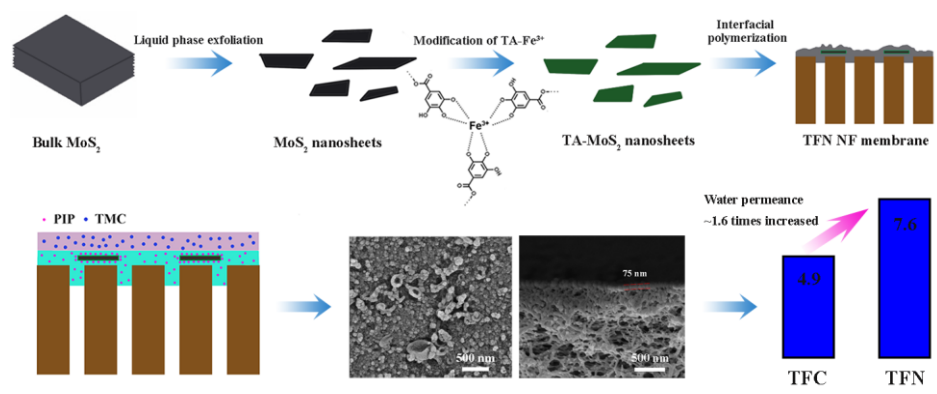


Graphical Abstract



Thin-film nanocomposite membranes containing tannic acid-Fe³⁺ modified MoS₂ nanosheets with enhanced nanofiltration performance

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Abstract: The development of thin-film nanocomposite (TFN) membranes for water treatment is of immense scientific interest. In this work, MoS₂ nanosheets modified with tannic acid (TA)-Fe³⁺ coordination complexes were embedded within the polyamide (PA) layer to construct TFN nanofiltration (NF) membranes. The incorporation of modified MoS₂ nanosheets into the PA matrix facilitates the formation of a bumpy surface with the appearance of scattered protuberances. Besides, the introduced covalent bonding between phenol groups and unreacted acid chloride groups during interfacial polymerization contributes to an enhanced crosslinking degree of the PA layer, simultaneously avoiding the formation of non-selective interfacial voids. The optimal TFN NF membrane with the addition of 0.01 wt% modified MoS₂ nanosheets demonstrates 1.6-fold water permeance of the TFC membrane, along with increased salt rejection. The improved permeance of the TFN

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membrane is mainly due to the crumpled surface architecture with high roughness, which increases the permeable area for water transport. Overall, our study suggests that the employment of TA-MoS₂ nanosheets for the construction of TFN membranes can be a promising method to develop high-performance NF membranes.

Keywords: Thin-film nanocomposite; nanofiltration; molybdenum disulfide; tannic acid-Fe³⁺; surface roughness

1. Introduction

In the context of water scarcity worldwide, membrane filtration technologies such as reverse osmosis and nanofiltration (NF) have received increasing attention due to their capabilities of providing highly purified water from wastewater sources [1-3]. NF, as a typical class of pressure-driven membrane technique, has been extensively utilized in many applications including water desalination [4,5], heavy metal removal [6,7] and micropollutant elimination [8,9]. NF membranes are generally based on the formation of a polyamide (PA) layer on a porous ultrafiltration/microfiltration membrane through interfacial polymerization, namely thin-film composite (TFC) membranes [10,11]. The TFC design endows NF membranes with many merits such as low operating pressure, high permeability, and easy scalability. Nevertheless, the TFC NF membrane suffers an intrinsic trade-off effect between permeability and selectivity, which means that a high solute rejection would correspond to low water permeance [12]. In this regard, practical approaches are urgently required to improve the permselectivity of the TFC NF membrane.

Since interfacial polymerization is a diffusion-limited process, ultra-permeable TFC NF membranes can be obtained through the control of the diffusion of the aqueous monomer. Recently, many avenues have been proposed to optimize the structural characteristics of the PA layer, including nanofoaming [13], electrospraying [14,15], macromolecule incorporation [16], and sacrificial template introduction [17]. More commonly, embedding nanofillers within the PA layer to construct thin-film nanocomposite (TFN) membranes has been broadly explored [18,19]. To date, diverse nanofillers have been used to construct TFN membranes. Among them, two-dimensional (2D) materials like graphene oxide (GO) [20-23], graphitic carbon nitride (g-C₃N₄) [24], molybdenum disulfide (MoS₂) [25,26], montmorillonite (MMT) [27] and layered double hydroxide (LDH) [27] have received growing attention due to their impressive physicochemical properties. Owing to enhanced hydrophilicity, decreased rejection layer thickness and/or increased membrane surface area benefiting from these 2D materials, it is found that corresponding TFN membranes would harvest improved water permeance without compromising rejection properties. Nonetheless, the incorporation of 2D materials within the PA layer would inevitably introduce interfacial voids or defects due to their large surface area and lack of enough functional groups, which would influence the rejection property and structural stability of the TFN membrane. Hence, how to realize seamless incorporation of 2D materials is of vital importance.

Herein, MoS₂ nanosheets were selected as nanofillers to prepare TFN NF membranes by interfacial polymerization of piperazine (PIP) and trimesoyl chloride

(TMC). As an emerging 2D material, MoS₂ nanosheets are increasingly used for the construction of selective membranes [28-31]. However, pristine MoS₂ nanosheets show poor affinity with the PA matrix, which may introduce non-selective defects within the selective layer [26]. For this reason, surface modification of MoS₂ nanosheets is considered as a promising strategy to enhance interfacial compatibility. It has been reported that tannic acid (TA) can be easily crosslinked by Fe³⁺ ions through coordination bonds, enabling the formation of a continuous and robust thin film on a wide variety of substrates. Compared with most existing surface modification methods which involve multiple steps and toxic chemicals, the assembly process of TA-Fe³⁺ coordination complexes is simple, rapid and green [32]. Besides, the TA-Fe³⁺ crosslinked film is found to be stable in aqueous environment at pH>5 [8,33]. Therefore, we adopted this approach to obtain TA-Fe³⁺ modified MoS₂ (TA-MoS₂) nanosheets. TA-Fe³⁺ complexes with abundant phenol groups can not only increase the dispersity of MoS₂ nanosheets within the polymeric phase but also produce crosslinking sites for unreacted acid chloride groups during interfacial polymerization. In addition, we hypothesize that TA-MoS₂ nanosheets embedded within the PA layer would result in the change of surface morphology [34]. To understand the role of TA-MoS₂ nanosheets, synthesized TFC and TFN membranes were systematically explored based on a series of characterization methods (*e.g.*, SEM, AFM, EDS, ATR-FTIR and XPS). The desalination performance of the obtained membranes was investigated by testing the water permeance and salt rejection.

2. Experimental

2.1 Materials

Polysulfone (PSF) ultrafiltration membranes with MWCO of 30,000 Da were provided by the Development Center of Water Treatment Technology (Hangzhou, China). Piperazine (PIP, $\geq 99.5\%$) was purchased from J&K Scientific (China). Trimesoyl chloride (TMC, $\geq 98\%$) was supplied by Qingdao Benzo Chemical Co., Ltd (China). Tannic acid (TA, 99%) and molybdenum disulfide (MoS_2 , 99%) were bought from Adamas-Beta. Sucrose ($\geq 98\%$), raffinose ($\geq 98\%$), glucose ($\geq 98\%$), n-hexane (97%), isopropanol (IPA, 99.7%), and inorganic salts including Na_2SO_4 ($\geq 96\%$), NaCl ($\geq 96\%$), MgSO_4 ($\geq 96\%$), MgCl_2 ($\geq 96\%$), FeCl_3 ($\geq 98\%$) were provided by Sinopharm Chemical Reagent Co., Ltd (China). All the reagents were used without any purification. Deionized (DI) water was used throughout the experiments.

2.2 Preparation of TA- MoS_2 nanosheets

TA- MoS_2 nanosheets were obtained *via* liquid phase exfoliation followed by the modification with coordination complexes of TA and Fe^{3+} ions [32,35]. Briefly, bulk MoS_2 in the cosolvent of water and IPA (1:1, v/v) with a concentration of 5 mg mL^{-1} was bath-ultrasonicated for 4 h, followed by centrifuging at 3000 rpm for 45 min to gain the supernatant containing well-dispersed MoS_2 nanosheets. Subsequently, 1 g of TA aqueous solution (2 wt%) was added to 50 mL of the supernatant, followed by stirring at ambient temperature for 10 min. Then, 1 g of FeCl_3 aqueous solution (0.3 wt%) was added dropwise while stirring for another 1 min. Finally, the dispersion of TA- MoS_2 nanosheets was obtained by centrifugation and washing. The concentration

can be adjusted through the addition of different volumes of DI water after washing. For comparison, pristine MoS₂ nanosheets without TA-Fe³⁺ modification were also obtained.

2.3 Preparation of TFN membranes

TFN membranes with TA-MoS₂ nanosheets embedded within the PA layer were prepared through interfacial polymerization on the PSF support membrane, as illustrated in Fig. 1. Firstly, a certain amount of PIP was dissolved in the TA-MoS₂ dispersion with different concentrations (0, 0.005, 0.01, and 0.02 wt%) to obtain the aqueous phase solution with PIP concentration of 0.3 w/v%. Then, the aqueous solution was poured onto the surface of the PSF membrane and maintained for 5 min to allow adequate adsorption of PIP and TA-MoS₂ nanosheets. After removing the aqueous solution by using a rubber roller, the organic phase solution (0.15 w/v% TMC in n-hexane) was poured onto the membrane surface and hold for 1 min to conduct interfacial polymerization. After the excess organic solution was decanted, the membrane was cured in 50°C DI water for 10 min to facilitate further polymerization. Finally, the resultant membrane was stored in DI water of room temperature until use. As-prepared membrane samples were named as TFN-X, where X represents the mass percentage of TA-MoS₂ nanosheets in the aqueous solution. For comparison, the TFC membrane without TA-MoS₂ nanosheets was fabricated with the same method.

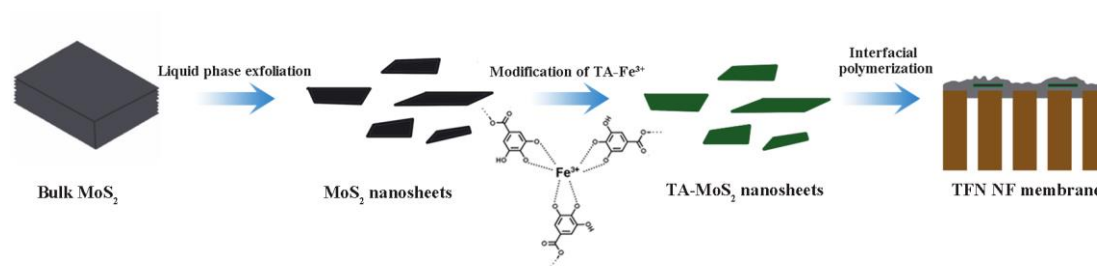


Fig. 1. Schematic illustration of the preparation of TFN membranes containing TA-MoS₂ nanosheets.

2.4 Characterization

The morphologies of MoS₂ and TA-MoS₂ nanosheets were characterized by atomic force microscopy (AFM, Nanoscope IIIa Multimode AFM, Veeco, USA) and transmission electron microscopy (TEM, JEM-1400, JEOL, Japan). A UV-Vis spectrophotometer (UV1800, Shimadzu, Japan) was employed to detect the UV-Vis absorption of MoS₂ and TA-MoS₂ nanosheets. A contact angle analysis system (JC2000A, Shanghai Zhongcheng Digital Equipment Co., Ltd., China) was used to investigate the hydrophilicity of MoS₂ and TA-MoS₂ nanosheets.

The surface and cross-sectional morphologies of prepared membranes were examined using field-emission scanning electron microscopy (FE-SEM, Nova Nano SEM 450, FEI, USA). Surface roughness including average roughness (R_a) and root-mean-squared roughness (R_{rms}) of the membranes was calculated through AFM with a scanning area of 5 $\mu\text{m} \times 5 \mu\text{m}$. Six random regions were detected for each membrane sample. An energy dispersive X-ray spectrometer (EDS, S3400 N, Hitachi, Japan) was used to detect the elementary distribution of the surface of the TFN membrane. The contact angle analysis system was employed to measure the water

contact angle (WCA) of the membranes. To analyze the chemical composition of the PA layer, an attenuated total reflectance Fourier transform infrared (ATR-FTIR) spectrophotometer (Nicolet-6700, Thermo Fisher, USA) and X-ray photoelectron spectroscopy (XPS, ESCALAB 250Xi, Thermo Fisher, USA) were utilized.

2.5 Filtration performance tests

Filtration performance of prepared membranes was evaluated using a cross-flow device described in our previous work [36]. Neutral organics (sucrose, raffinose, and glucose) and inorganic salts (Na_2SO_4 , NaCl , MgSO_4 , and MgCl_2) were dissolved in DI water to form feeding solutions at a concentration of 0.15 and 1 mg mL^{-1} ($\text{pH}>5$), respectively. The testing temperature and pressure were maintained at 25°C and 4.2 bar, respectively. The permeate samples were collected under steady-state conditions. The water permeance and rejection were determined by the following equations:

$$\text{Permeance} = V/(A \times t \times \Delta p) \quad (1)$$

where V (L) is the volume of the permeate, A (m^2) is the available area of the membrane sample, t (h) is the time interval, and Δp (bar) is the pressure.

$$\text{Rejection} = (1 - C_p/C_f) \times 100\% \quad (2)$$

where C_f and C_p are the concentrations of the feed and permeate, respectively. The concentrations of neutral organics and salts were measured by a total organic carbon analyzer (TOC-L CPH, Shimadzu, Japan) and a digital conductivity meter (DDS-11A, Shanghai Leici Instrument Company, China), respectively.

3. Results and discussion

3.1 Characterization of TA-MoS₂ nanosheets

TA-MoS₂ nanosheets were obtained through the modification of pristine MoS₂ nanosheets produced by liquid phase exfoliation. As shown in the AFM image along with the corresponding height profile (Fig. 2a), pristine MoS₂ nanosheets demonstrate a lateral size in the range of 0.5 to 1.5 μm and a thickness of 5 to 6 nm. After the modification with TA-Fe³⁺ coordination complexes, it can be seen that a distinct thin film appears at the edge of the MoS₂ nanosheet, as labeled by the red arrows in Fig. 2c. To further demonstrate the successful modification of TA-Fe³⁺ complexes, UV-Vis spectra of MoS₂ and TA-MoS₂ nanosheets were obtained (Fig. 2d). In the case of TA-MoS₂ nanosheets, in addition to the typical absorbance peaks at 614 and 674 nm belonging to MoS₂ nanosheets of 2H phase [25], an additional peak at 221 nm is observed, which is assigned to π - π^* transition of TA [37]. In order to confirm the improved hydrophilicity of TA-MoS₂ nanosheets, stacked membranes originating from MoS₂ and TA-MoS₂ nanosheets were obtained through vacuum filtration onto a PTFE microfiltration substrate (Beishide Instruments, China). By conducting the WCA measurement, it can be observed in Fig. 2e that TA-MoS₂ nanosheets show a more hydrophilic surface with a WCA of 29.6°, compared with pristine MoS₂ nanosheets with a WCA of 68.0°. Overall, MoS₂ nanosheets have been successfully modified with TA-Fe³⁺ coordination complexes.

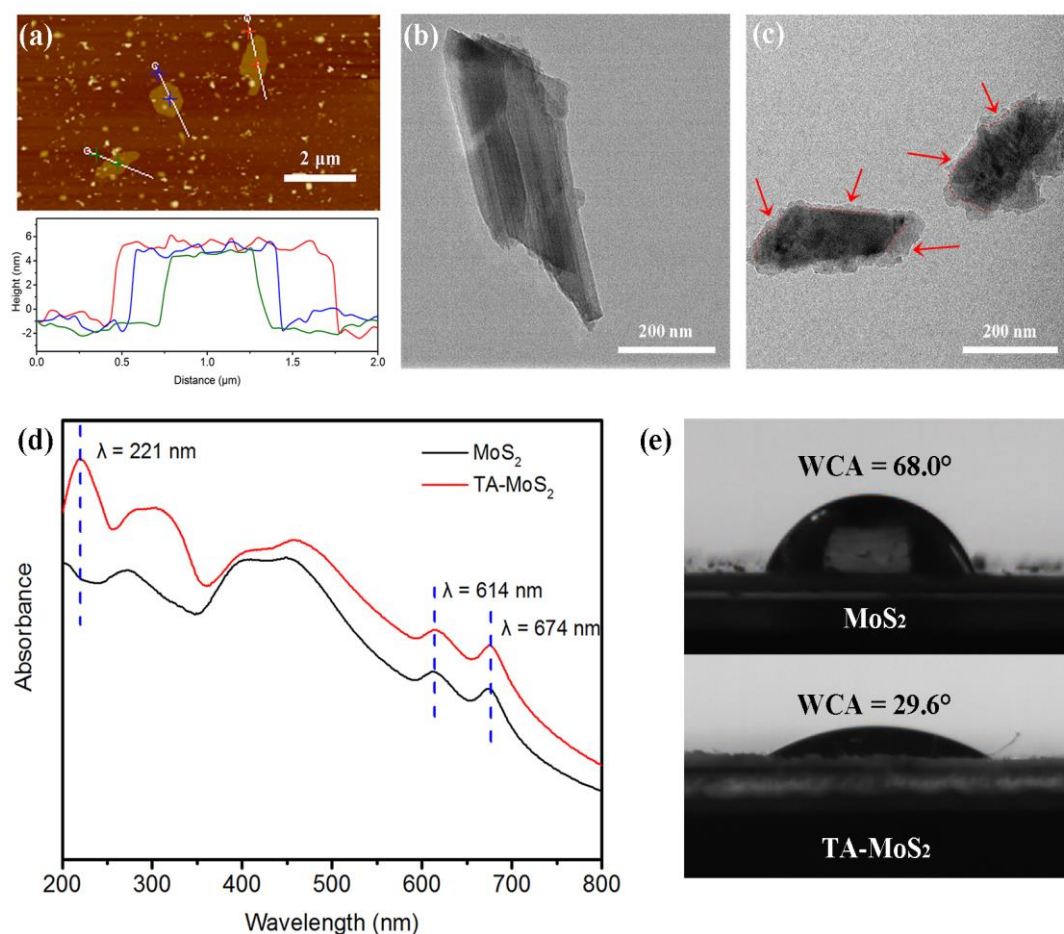


Fig. 2. (a) AFM image and height profile of MoS₂ nanosheets; TEM images of (b) MoS₂ and (c) TA-MoS₂ nanosheets; (d) UV-Vis spectra of MoS₂ and TA-MoS₂ nanosheets; (e) WCAs of stacked membranes of MoS₂ and TA-MoS₂ nanosheets.

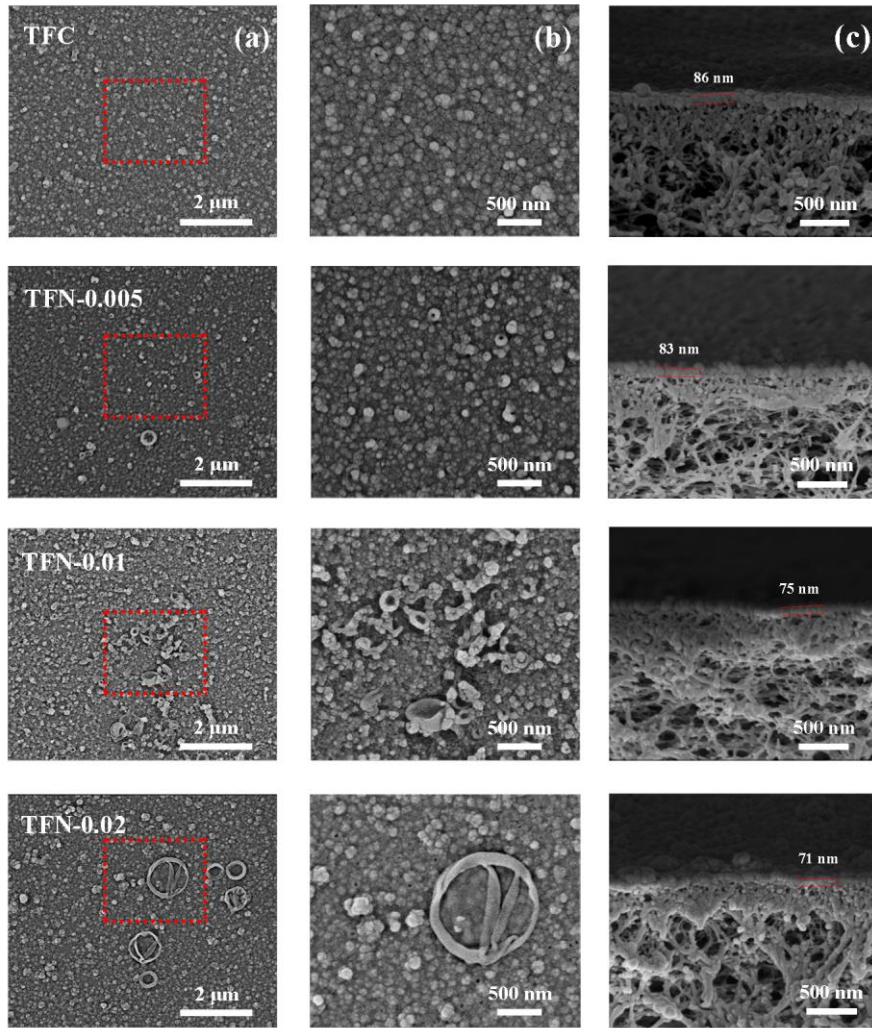
3.2 Characterization of TFN membranes

TA-MoS₂ nanosheets were dispersed in the aqueous phase solution to conduct interfacial polymerization for the construction of TFN NF membranes. To investigate the effect of TA-MoS₂ nanosheets on the morphology of the TFN membrane, the corresponding SEM images of the surface and cross-section of prepared membranes were obtained. As shown in Fig. 3 (a, b), the TFC membrane possesses a relatively smooth surface with scarce nodules. By comparison, it is clear that the incorporation of TA-MoS₂ nanosheets has a significant effect on the surface morphology of the

resultant membrane. Upon the incorporation of TA-MoS₂ nanosheets, the membrane surface becomes rough with the appearance of visible protuberances. The TFN-0.01 membrane demonstrates a most crumpled structure with scattered tufts. This phenomenon can be interpreted by the uneven distribution of PIP during interfacial polymerization [34]. It is speculated that TA-MoS₂ nanosheets can attract the PIP monomer through H-bonding interactions in the aqueous solution. Hence, locally enriched PIP would facilitate the diffusion-reaction process of interfacial polymerization in the vicinity of TA-MoS₂ nanosheets and thus produce protruding structures on the membrane surface. However, further increasing the content of TA-MoS₂ nanosheets would result in decreased surface roughness accompanied by the disappearance of PA tufts. It is widely acknowledged that high loading of 2D materials during interfacial polymerization would hinder the diffusion of aqueous monomers, facilitating the formation of a smooth membrane surface [20,38]. As shown in Fig. 3 (c), the incorporation of TA-MoS₂ nanosheets leads to slightly decreased thickness of the PA top layer, which is also due to the hindrance effect of TA-MoS₂ nanosheets on the diffusion process of PIP [39,40].

To further present the change in surface architecture of TFN membranes, surface roughness parameters were obtained based on AFM measurements. As shown in Fig. 4, the TFC membrane demonstrates a lower R_a (11.6 nm) and R_{rms} (16.5 nm), while the TFN-0.01 membrane exhibits a remarkably increased R_a (20.3 nm) and R_{rms} (26.7 nm), which is in agreement with the SEM observations. Commonly, a rough membrane surface would lead to enhanced water permeance because of the increased

222 permeable area.



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224 **Fig. 3.** SEM images of the surface (a, b) and cross-section (c) of TFC and TFN
225 membranes.

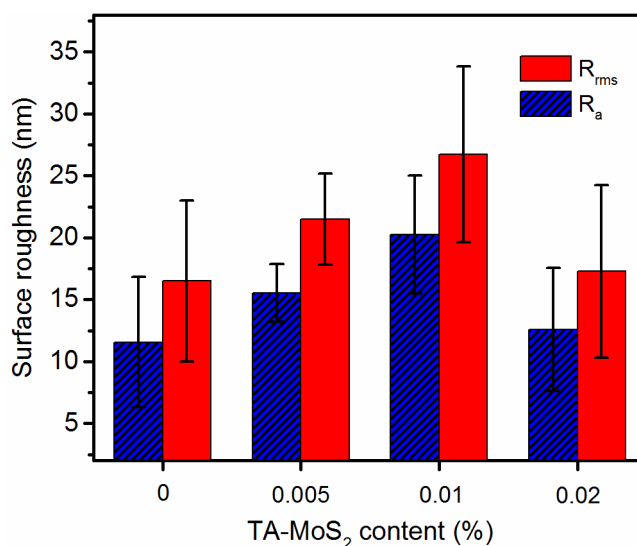


Fig. 4. Surface roughness (R_a and R_{rms}) of TFC and TFN membranes.

EDS examination of the TFN-0.01 membrane was performed to confirm the existence of TA-MoS₂ nanosheets within the PA matrix. According to the mapping image of element Fe (Fig. 5), it can be deduced that TA-MoS₂ nanosheets are uniformly embedded within the PA layer without apparent aggregations. The good dispersity of TA-MoS₂ nanosheets is mainly ascribed to the modification of TA-Fe³⁺ coordination complexes, which endows MoS₂ nanosheets with excellent affinity with the polymeric matrix.

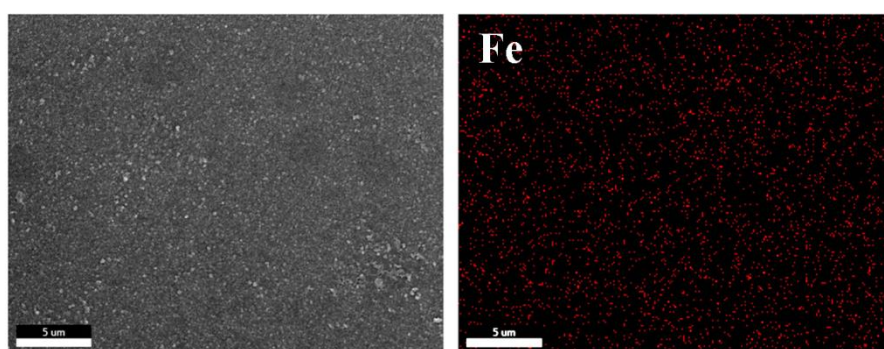


Fig. 5. EDS mapping of the surface of the TFN-0.01 membrane.

To evaluate the contribution of TA-MoS₂ nanosheets to the hydrophilicity of the

TFN membrane, the dynamic WCA of prepared membranes with different content of TA-MoS₂ nanosheets was investigated (Fig. 6). The TFC control membrane displays superior hydrophilicity with a WCA of 20.0°, which is mainly attributed to the presence of abundant carboxyl groups on the surface. In our cases, the nascent PA layer formed by interfacial polymerization was treated with 50°C DI water, wherein some acid chloride groups dangling on the surface would be hydrolyzed to carboxyl groups. Counterintuitively, it is found that the membrane exhibits increased WCAs after the incorporation of hydrophilic TA-MoS₂ nanosheets. When the content of TA-MoS₂ nanosheets increases to 0.02 wt%, the WCA of the TFN membrane remarkably increases to 52.9°. It is believed that the WCA of PA membranes is directly affected by their surface roughness and chemical composition [41,42]. According to the Wenzel equation [43], high surface roughness would result in the reduction of the measured WCA, which is contradictory to our observations. Hence, it is reasonable that this trend is due to the change in the surface chemical composition of the TFN membrane. Presumably, the increase of the measured WCA is related to the reduction of surface carboxyl groups.

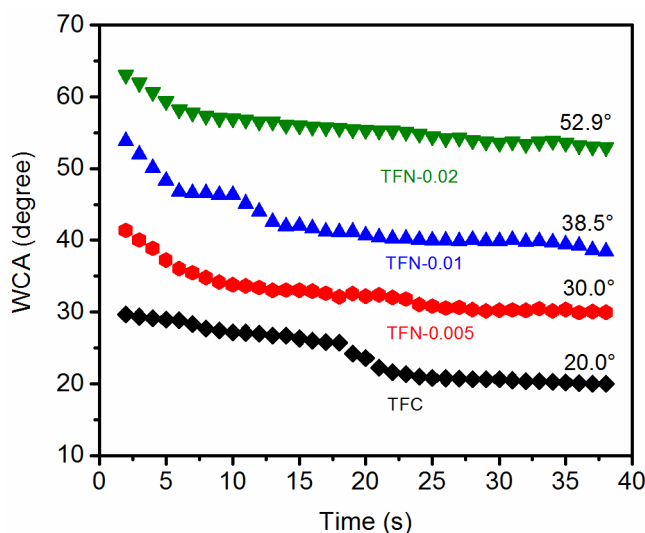


Fig. 6. Dynamic WCAs of the TFC and TFN membranes.

In order to analyze the chemical composition of the TFN membrane, ATR-FTIR and XPS spectra of the TFC and TFN-0.01 membranes were obtained. As shown in the ATR-FTIR spectra (Fig. 7a), the TFC and TFN-0.01 membranes display similar characteristic peaks. As to the TFC membrane, the prominent peak at 1624 cm^{-1} belonging to the stretching vibration of carbonyl groups of amide I demonstrates the successful formation of the poly(piperazine-amide) layer. In addition, the broad band at $3300\text{--}3700\text{ cm}^{-1}$ is assigned to the stretching vibration of hydroxyl groups, resulting from the hydrolysis of acid chloride groups. By comparison, it is clear that the TFN-0.01 membrane exhibits weakened absorption at these two peak positions. Interestingly, the incorporation of TA-MoS₂ nanosheets with rich phenol groups is not able to increase the peak intensity assigned to hydroxyl groups but reduces the corresponding absorption. This phenomenon is probably ascribed to the following two reasons. On the one hand, phenol groups of TA-MoS₂ nanosheets would serve as reactive sites to further crosslink with unreacted acid chloride groups, promoting the

formation of polyester, as illustrated in Fig. 8. On the other hand, the further crosslinking would restrict the hydrolysis of acid chloride groups and thereby reduce the density of carboxyl groups within the PA layer, which is consistent with the conjecture used to explain the increased WCAs as mentioned before. Furthermore, the competition between phenol groups and amine groups of PIP to react with acid chloride groups would hinder the formation of amide I, which can be confirmed by the weakened peak intensity at 1624 cm^{-1} .

Fig. 7b shows the wide scan XPS spectra of the TFC and TFN-0.01 membranes. It is found that the peaks corresponding to elements Mo, S, and Fe can hardly be observed from the spectrum of the TFN-0.01 membrane, which is mainly ascribed to the low loading mass of TA-MoS₂ nanosheets. By comparison, the TFN-0.01 membrane exhibits a higher O/N ratio, which is attributed to the interfacial crosslinking between TA-MoS₂ nanosheets and the PA matrix, as discussed before. It is known that TA-Fe³⁺ coordination complexes have a high content of element O, which can contribute to an increased O/N ratio.

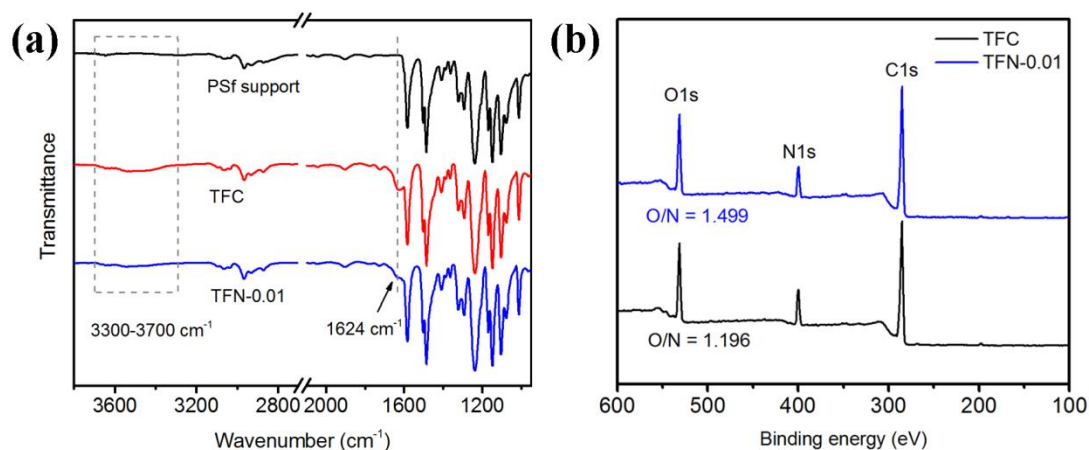


Fig. 7. ATR-FTIR spectra (a) and wide scan XPS spectra (b) of the TFC and

TFN-0.01 membranes.

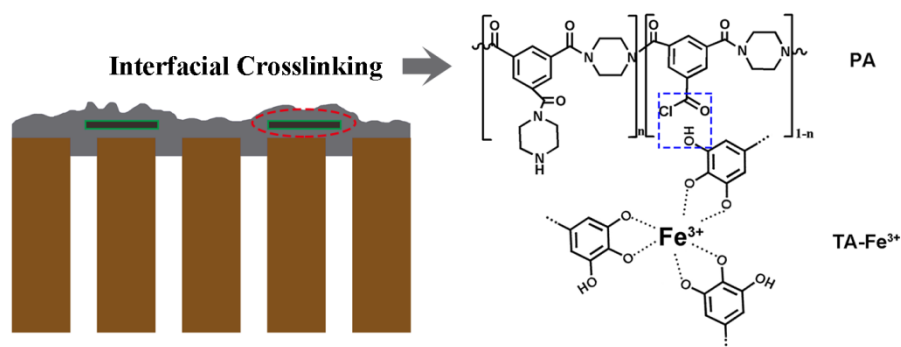


Fig. 8. Schematic diagram of the crosslinking of TA-MoS₂ nanosheets with the PA matrix.

More importantly, the covalent bonding between TA-MoS₂ nanosheets and the PA matrix would contribute to an enhanced crosslinking degree of the PA matrix, simultaneously restricting the formation of interfacial voids. In this case, the TFN membrane would exhibit an enhanced size exclusion effect. To experimentally verify this change, we evaluated the filtration properties of the TFC and TFN membranes towards neutral organic solutes with different stokes radii [44], as presented in Fig. 9. As expected, the TFN-0.01 membrane exhibits greater rejection towards selected neutral solutes than that of the TFC membrane. The unsatisfactory rejection of the TFC membrane for hydrophilic organics is probably attributed to the inadequate crosslinking as well as the superior hydrophilicity of the PA layer. Considering that the rejection mechanism of the TFC NF membrane towards uncharged solutes is mainly dependent on the size exclusion effect, this observation further confirms that the incorporation of TA-MoS₂ nanosheets would enhance the crosslinking degree of the PA layer.

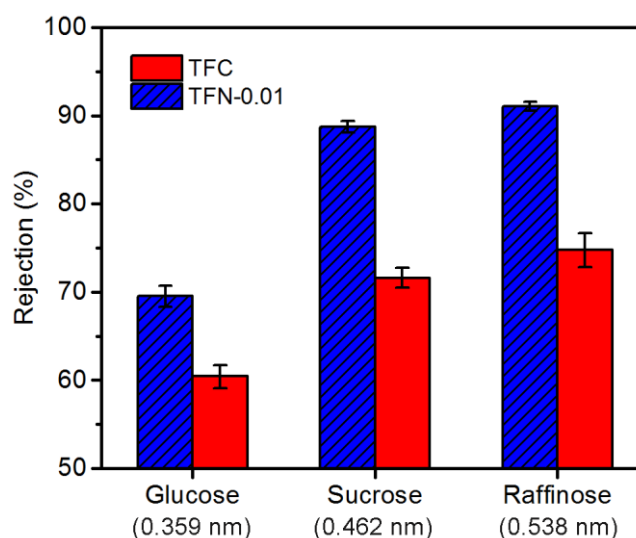


Fig. 9. Filtration properties of the TFC and TFN-0.01 membranes towards neutral organic solutes.

3.3 Desalination performance of TFN membranes

The desalination performance of obtained membranes with different loading of TA-MoS₂ nanosheets was evaluated through testing the water permeance and Na₂SO₄ rejection. As presented in Fig. 10a, the TFC membrane displays relatively low water permeance (4.9 L m⁻² h⁻¹ bar⁻¹), which is probably attributed to the dense support membrane. Besides, the TFC membrane shows satisfactory Na₂SO₄ rejection of 95.6%. After the addition of a small quantity of TA-MoS₂ nanosheets, the resultant membrane exhibits a considerable improvement of water permeance without sacrificing the salt rejection. To be specific, at 0.01 wt% TA-MoS₂ loading in the aqueous phase solution, it is found that the TFN membrane demonstrates water permeance of 7.6 L m⁻² h⁻¹ bar⁻¹, which is around 1.6 times higher than that of the TFC membrane. It is widely acknowledged that water permeance of TFN membranes incorporating 2D materials is mainly dependent on hydrophilicity, thickness,

crosslinking degree, and surface roughness of the PA active layer. As discussed before, TFN-0.01 membranes demonstrate declined hydrophilicity, decreased thickness, enhanced crosslinking degree, and increased surface roughness by comparison with TFC control membranes. Among these changes, only the variation of thickness and surface roughness can account for the improvement of water permeance. In our cases, the difference of the thickness of TFC and TFN-0.01 membranes is less obvious than that of the surface roughness. Hence, we believe that the change in surface architecture of TFN membranes containing a small quantity of TA-MoS₂ nanosheets plays a crucial role in improving the water permeance, even exceeding the influence of hydrophilicity and crosslinking degree. However, further increasing the loading of TA-MoS₂ nanosheets to 0.02 wt% causes a sharp decline of water permeance, even worse than that of the TFC membrane. We note that TFN-0.02 membranes show a thinner PA layer and almost the same surface roughness compared with TFC membranes. Therefore, the poor water permeance at high TA-MoS₂ loading is probably ascribed to the synergistic effect of decreased hydrophilicity and enhanced crosslinking degree. It is worth noting that the Na₂SO₄ rejection of all the prepared membranes is almost at the same level, which indicates that few interfacial voids or other defects were produced after the introduction of TA-MoS₂ nanosheets. The well-maintained salt rejection also confirms the good compatibility and dispersity of TA-MoS₂ nanosheets within the PA matrix. Based on the results above, the TFN-0.01 membrane was chosen as the optimal membrane for further investigation.

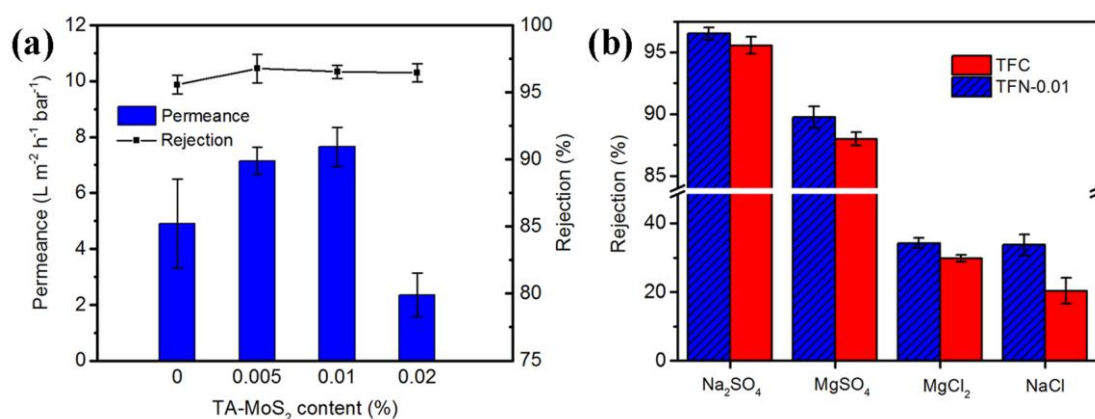


Fig. 10. (a) Water permeance and Na₂SO₄ rejection of the prepared membranes containing different content of TA-MoS₂ nanosheets; (b) Rejection of the TFC and TFN-0.01 membranes towards different salts.

Fig. 10b shows the rejection properties of the TFC control membrane and the TFN-0.01 membrane towards different inorganic salts. The rejection of both membranes follows the same order of Na₂SO₄ > MgSO₄ > MgCl₂ > NaCl, which coincides well with the previous reports [34,36]. It can be clearly found that the TFN-0.01 membrane demonstrates higher salt rejection than that of the TFC membrane especially towards NaCl, which can be explained by the enhanced size exclusion effect due to the improved crosslinking degree of the PA layer.

Table 1 summarizes the literature data of the TFN membrane incorporating 2D materials. All the listed TFN membranes demonstrate increased water permeance, together with either weakened or enhanced ion selectivity, in contrast with the TFC membranes. Without sacrificing rejection properties, most of the reported TFN membranes exhibit less obvious water permeance enhancement (<50%) which can not fully reveal the key role of dispersed nanofillers in elevating the separation performance. By comparison, the TFN membrane reported in this study exhibits

remarkable enhancement of water permeance at a low loading of TA-MoS₂ nanosheets. Simultaneously, the TFN membrane displays increased salt rejection, which overcomes the ubiquitous trade-off effect of traditional PA membranes. Hence, we speculate that the use of TA-MoS₂ nanosheets is a good choice for the construction of high-performance TFN membranes. Although this work focuses on MoS₂ nanosheets, the modification method can be potentially applied to other 2D materials. However, one important concern for the developed TFN membranes is the inadequate water permeance. Future work shall consider improving the water permeance of original TFC membranes by optimizing their synthesis conditions.

Table 1 Comparison of TFN membranes incorporated with 2D materials.

2D material	Loading ^a	Water permeance (L m ⁻² h ⁻¹ bar ⁻¹)	Variation	Ion Selectivity			Operative conditions	Ref.
				Feed	Rejection (%)	Variation		
GO	0.01 wt% (A)	15.6	+ 32%	Na ₂ SO ₄	96.6	- 0.9%	1000 ppm, 4 bar	[20]
GO	0.015 wt% (O)	2.9	+ 52%	Na ₂ SO ₄	97.3	- 0.8%	2000 ppm, 20.7 bar	[21]
GO	0.01 wt% (A)	16~18	+ 15~25%	NaCl	31.6	- 3.3%	2.5 mM, 4.1 bar	[22]
GO-COCl	0.002 w/v% (O)	3.8	+95%	Na ₂ SO ₄	97.1	+ 2.1%	1000 ppm, 6 bar	[23]
g-C ₃ N ₄	0.0025 wt% (A)	18.8	+ 80%	Na ₂ SO ₄	84	- 6%	2 bar	[24]
MoS ₂	0.01 wt% (O)	6.2	+ 20%	NaCl	98.6	+ 0.5%	2000 ppm, 15.5 bar	[25]
TA-MoS ₂	0.025 wt% (A)	17.0	+ ~24%	Na ₂ SO ₄	98.5	+ ~0.5%	1000 ppm, 6 bar	[26]
MMT	0.1 wt% (O)	3.2	+ 41%	NaCl	99.0	+ ~0.2%	2000 ppm, 16 bar	[27]
LDH	0.1 wt% (O)	2.6	+ 14%	NaCl	99.3	+ ~0.5%	2000 ppm, 16 bar	[27]
TA-MoS ₂	0.01 wt% (A)	7.6	+ 56%	Na ₂ SO ₄	96.5	+ 0.9%	1000 ppm, 4.2 bar	This work
				NaCl	33.8	+ 13.5%		

^a “O” denotes 2D materials in the organic phase; “A” denotes 2D materials in the aqueous phase.

4. Conclusions

In the current work, MoS₂ nanosheets were modified with TA-Fe³⁺ coordination complexes and then embedded within the PA layer to construct TFN NF membranes.

It is observed that the TFN membrane with the optimal addition of TA-MoS₂ nanosheets demonstrates increased surface roughness with the appearance of scattered protuberances, accompanied by declined thickness, reduced hydrophilicity and enhanced crosslinking degree of PA layer. By evaluating the desalination performance, the TFN membrane exhibits greatly improved water permeance, which is mainly due to the increased permeable surface area resulting from the rough membrane surface. Meanwhile, the developed membrane also exhibits improved salt rejection due to enhanced crosslinking degree of the PA layer. Our results would provide useful directions for the advancement of high-performance TFN membranes incorporated with 2D materials.

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