

**SUPPRESSION OF NICKEL RELEASE IN  
NICKEL-TITANIUM ALLOYS BY PLASMA  
IMMERSION ION IMPLANTATION SURFACE  
TREATMENT: TOWARDS A NEW GENERATION OF  
“SMART” ORTHOPAEDIC IMPLANTS**

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Nickel-titanium shape memory alloys (NiTi) are potentially very useful in spinal deformity correction due to their super elastic properties and their ability to change shape with temperature. However, release of toxic nickel particulate debris remains a major concern. We have developed a novel method of altering the surface of the material to reduce nickel release by using plasma immersion ion implantation (PIII). This study compares the corrosion resistance and mechanical properties of PIII treated samples with untreated NiTi. NiTi discs containing 50.8% Ni were implanted with nitrogen using PIII technique. Their elemental depth profile, surface chemical composition, surface hardness and corrosion resistance were compared with untreated NiTi. The amount of Ni released into simulated body fluids after the accelerated corrosion tests were determined. The biocompatibility was assessed by culturing mouse osteoblasts expressing an enhanced green fluorescent protein on the surface of these materials. After PIII treatment, a layer of titanium nitride formed on the surface. Compared to untreated NiTi, the corrosion resistance is better by five times, and the surface hardness and elastic modulus are better by a factor of 2. The concentration of Ni in the simulated body fluid for the untreated sample was 30ppm compared to undetectable levels in the PIII treated sample. There was no difference in the ability of cells to grow on either surface. PIII results in enhanced corrosion and wear resistance, and negligible Ni release. This technique will allow NiTi alloys to be safely implanted in the human body. A new generation of “smart” orthopaedic implants will likely result.

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